

# **REQUIRED TOOLS** (NOT INCLUDED) - POWER DRILL

- #2 PHILLIPS BIT
- LEVEL
- SAKCRETE
- GUIDE WIRE / BRACING

SMPP012C200A188

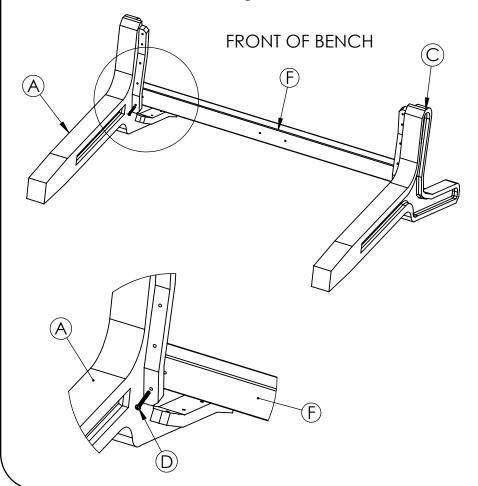
NOTE: IT IS IMPORTANT TO KEEP ALL SCREWS LOOSE DURING ASSEMBLY UNTIL ENTIRE BENCH IS ASSEMBLED

> **HARDWARE & TOOLS REQUIRED FOR ASSEMBLY**

2/7

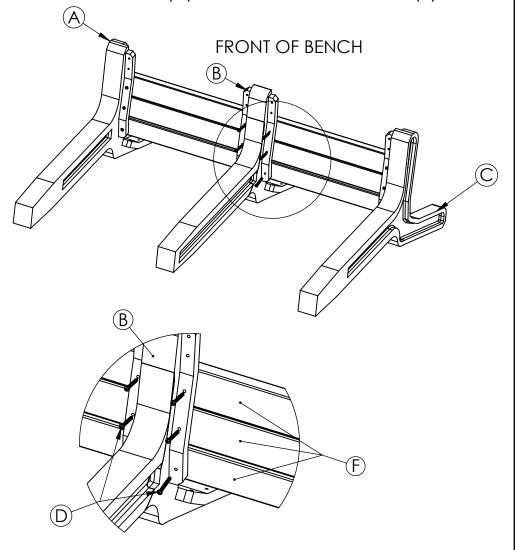
#### **STEP 1** Seat Assembly

- Lay Left Bench End (A) and Right Bench End (C) on its back with the front legs pointing up
- Lay a Plastic Seat Board (F) over the bench ends (A & C) closest to the rear leg on the seat
- Align the marks in the Plastic Seat Board (F) with the predrilled holes in the Bench Ends (A & C)
- Secure the Plastic Seat Board (F) with the #12 x 2 screws (D)
- Repeat for 2 moré Plastic Seat Boards (F) starting at the rear and working toward the front



#### **STEP 2** Seat Assembly

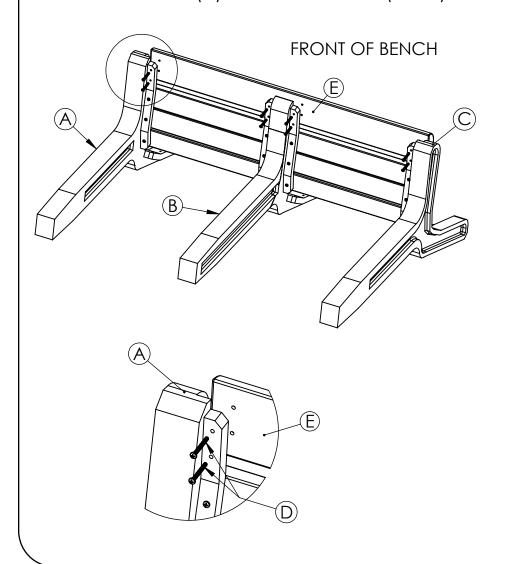
- With the bench still on its back, lay the Center Bench End (B) onto Plastic Seat Boards (F)
- Align the marks in the Plastic Seat Board (F) with the predrilled holes in the Center Bench End (B)
- Secure the three Plastic Seat Boards (F) with the #12 x 2 screws (D) to the Center Bench End (B)



**ASSEMBLY** 

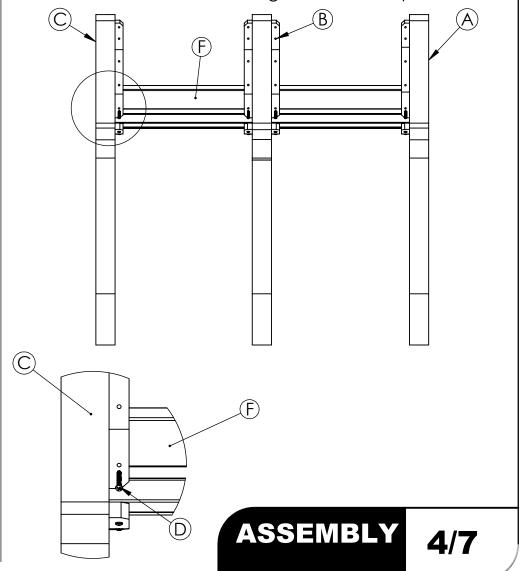
#### **STEP 3** Seat Assembly

- With the bench still on its back, lay the Front/Top Plastic Seat Board (E) onto the Bench Ends (A,B,C)
- Align the marks in the Plastic Seat Board (E) with the predrilled holes in the Bench Ends (A,B,C)
- Secure the three Plastic Seat Boards (F) with the #12 x 2 screws (D) to the Bench Ends (A,B,C)



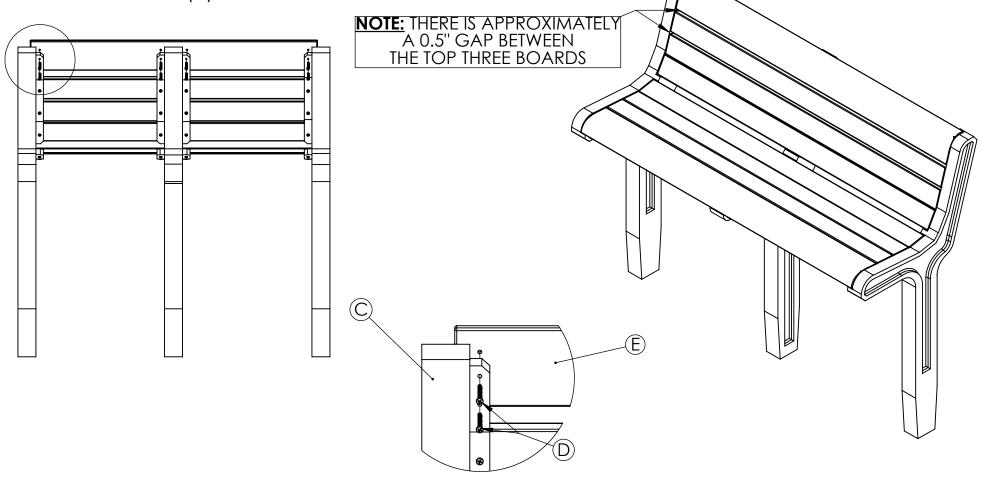
#### **STEP 4** Back Assembly

- Turn bench over
- Lay a Plastic Seat Board (F) over the bench ends (A,B,C) closest to the seat
- Align the marks in the Plastic Seat Board (F) with the predrilled holes in the Bench Ends (A,B,C)
- Secure the Plastic Seat Board (F) with the #12 x 2 screws (D)
- Repeat for 2 moré Plastic Seat Boards (F) starting at the seat and working toward the top



# **STEP 5** Back Assembly

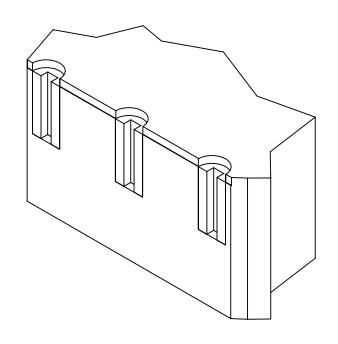
Lay a Front/Top Plastic Seat Board (E) over the bench ends (A,B,C) at the top of the bench Align the marks in the Front/Top Plastic Seat Board (F) with the predrilled holes in the Bench Ends (A,B,C) Secure the Front/Top Plastic Seat Board (F) with the #12 x 2 screws (D)

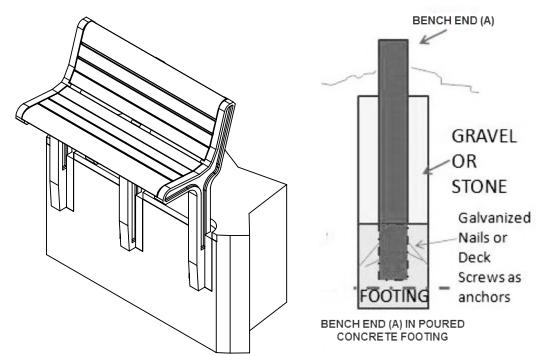


**ASSEMBLY** 

#### **STEP #6** INGROUND MOUNT

- A. Lay Bench Flat on the ground where it will be installed
- B. Dig three holes, approximately 8" in diameter to a depth of 18"





# **STEP #7** INGROUND MOUNT

- A. Place Bench Ends (A) into holes B. Fill with Sakcrete to a level about
- 4" 6" below ground level
- C. Use guide wire to secure until Sakcrete is dry
  D. Use a level to make sure Bench
- is square and level

**INGROUND INSTRUCTIONS** 

