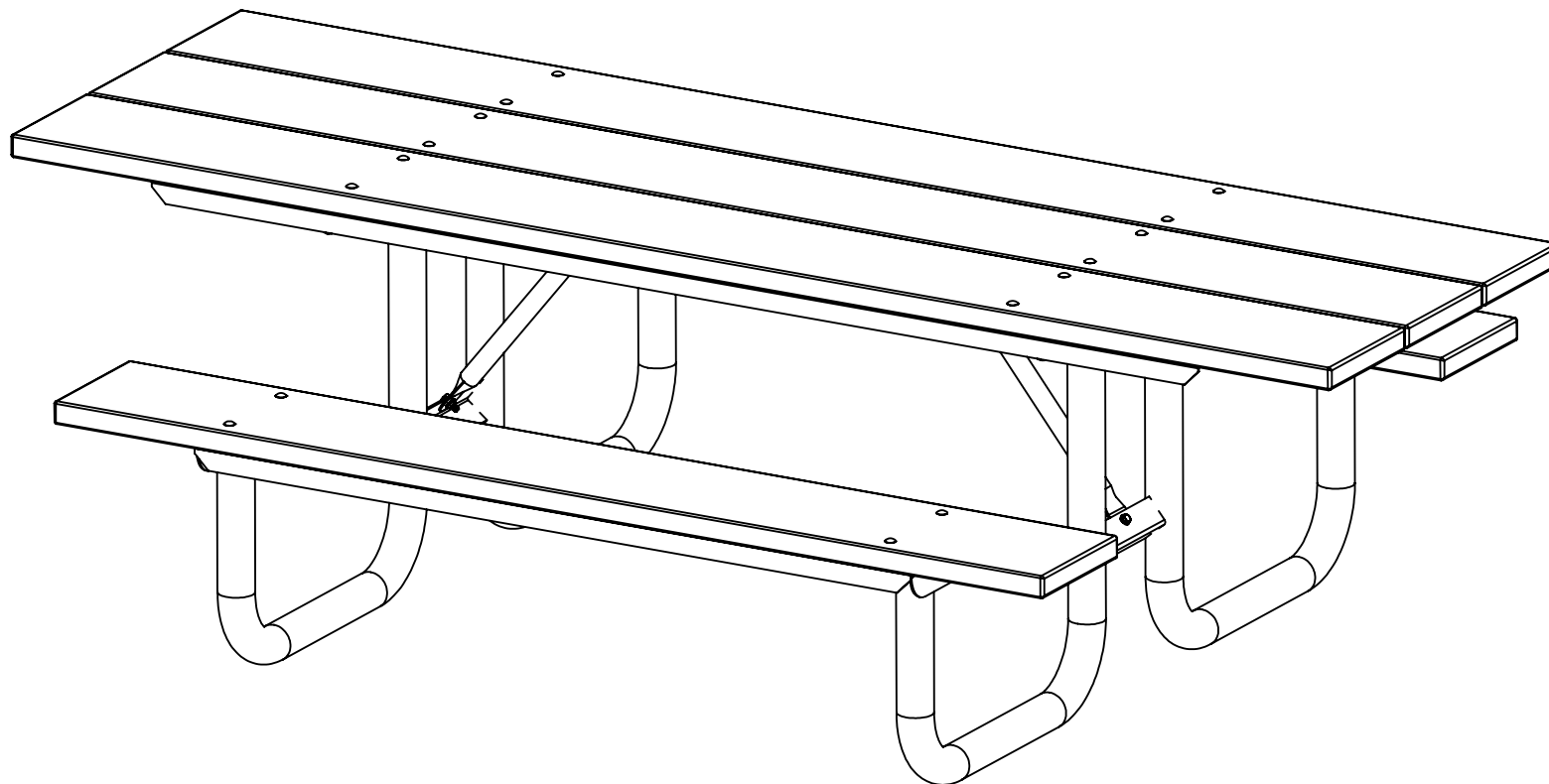


# DUAL ADA HDPE (RECYCLED PLASTIC) PICNIC TABLE

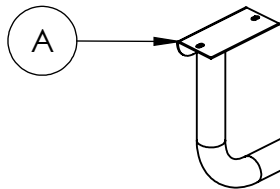
KTB3027 (WITHOUT UMBRELLA HOLE)  
REV. 1  
10/21/24

KTB3037 (WITH UMBRELLA HOLE)  
REV. 1  
2/4/25

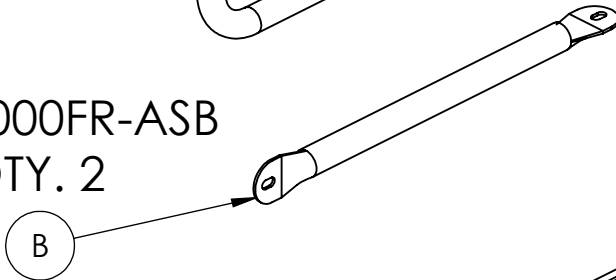


# DUAL ADA HDPE (RECYCLED PLASTIC) PICNIC TABLE

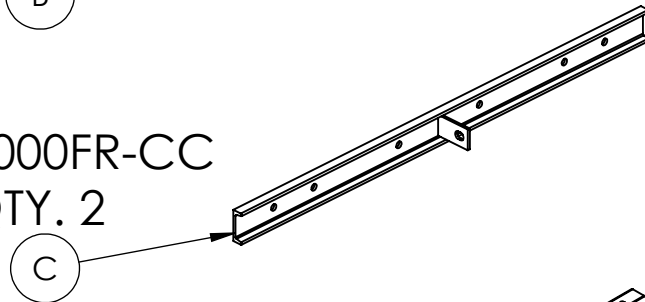
07XY3000FR1-LEG  
QTY. 2



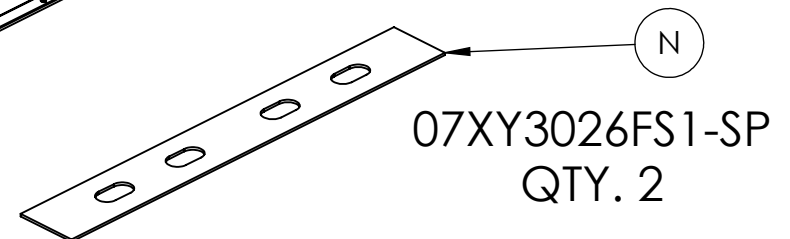
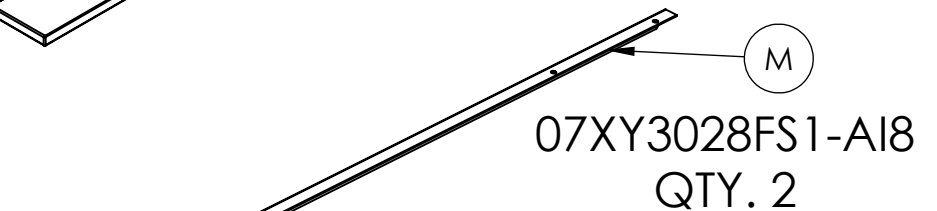
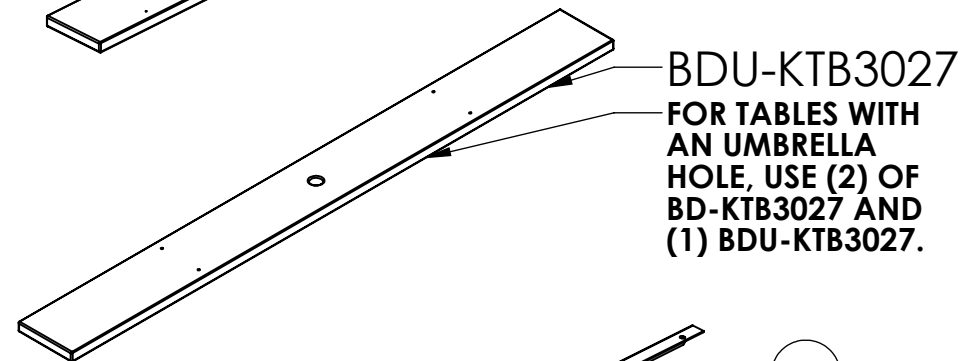
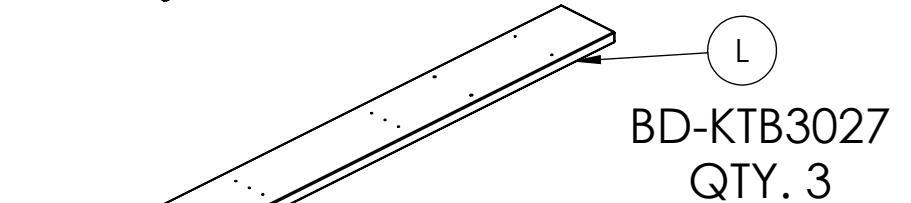
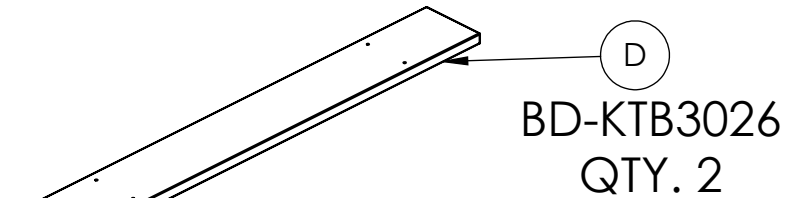
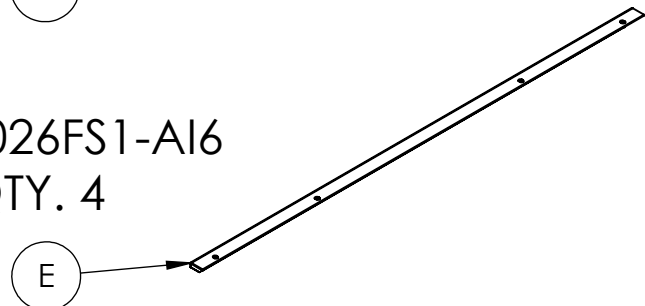
07XY3000FR-ASB  
QTY. 2



07XY3000FR-CC  
QTY. 2



07XY3026FS1-AI6  
QTY. 4



**COMPONENTS  
REQUIRED FOR  
ASSEMBLY**

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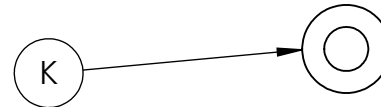
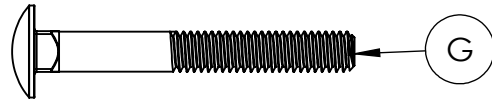
# DUAL ADA HDPE (RECYCLED PLASTIC) PICNIC TABLE

5/16" X 1" HEX HEAD  
QTY. 4



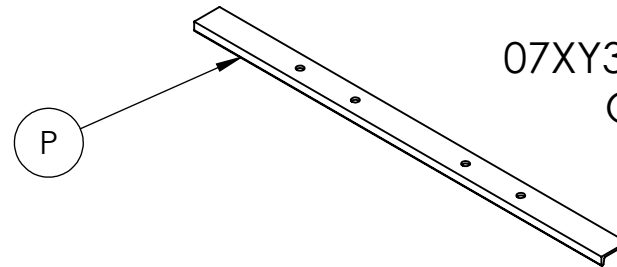
M5\*25 LAG SCREW  
QTY. 32

5/16" X 2-1/2"  
CARRIAGE BOLT  
QTY. 20



5/16" FLAT WASHER  
QTY. 4

5/16" FLANGE NUT  
QTY. 24



07XY3007FS1-EC  
QTY. 2

## REQUIRED TOOLS (NOT INCLUDED)

1 - 1/2" WRENCH  
1 - 7/16" SOCKET  
1 - RUBBER Mallet

**NOTE: IT IS IMPORTANT TO KEEP ALL BOLTS FINGER TIGHT  
DURING ASSEMBLY UNTIL ENTIRE TABLE IS ASSEMBLED**

**HARDWARE &  
TOOLS REQUIRED  
FOR ASSEMBLY**

**2/8**

## DUAL ADA HDPE (RECYCLED PLASTIC) PICNIC TABLE

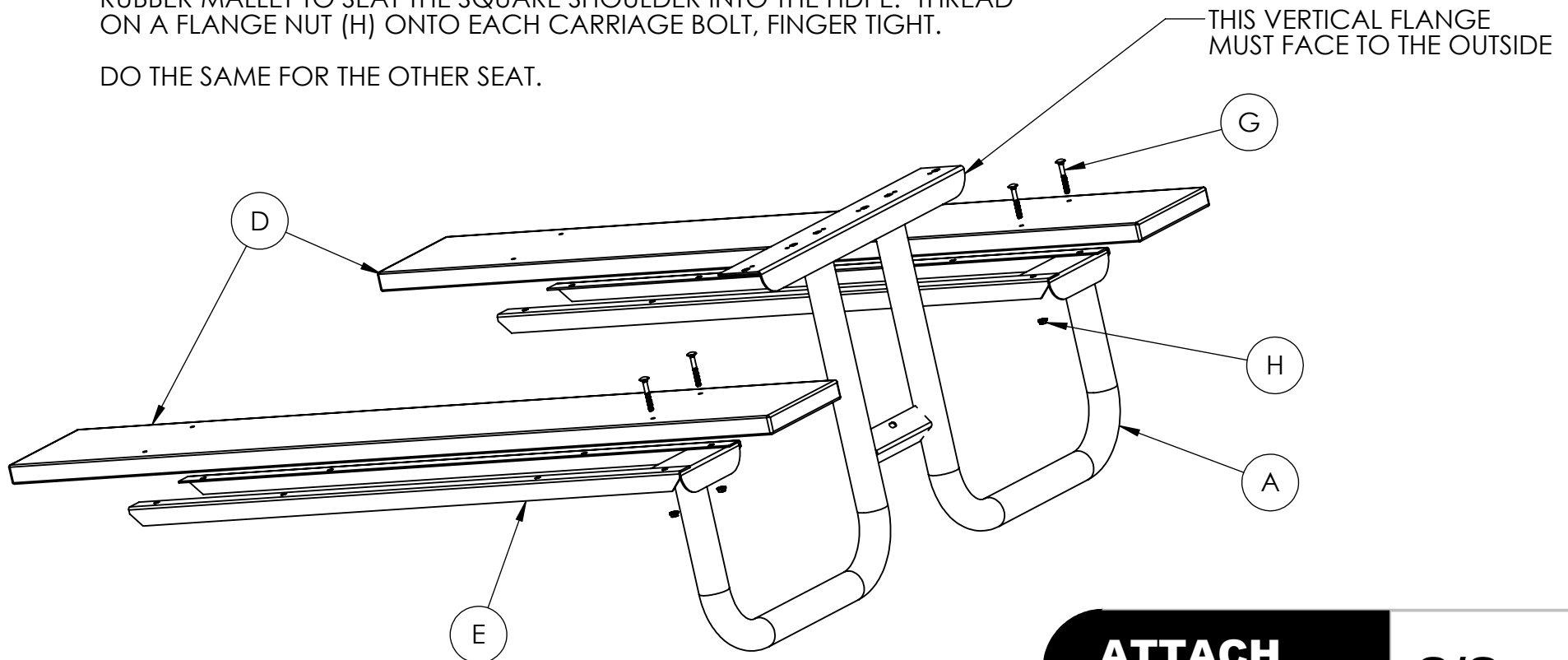
STEP 1: BEGIN BY HOLDING ONE LEG WELDMENT (A) UPRIGHT AT A SLIGHT ANGLE. PLACE (2) METAL ANGLE IRONS (E) ON THE SEAT BRACKET OF THE LEG WELDMENT. PLACE THEM WITH HOLES FACING UP AS-SHOWN, AND LINE UP THE HOLES WITH THE SLOTS IN THE METAL SEAT BRACKETS. THE OTHER END OF THE METAL ANGLE IRONS REST ON THE GROUND. NOTE THAT THESE ARE THE SHORTER SIZE ANGLE IRONS.

PLACE SLAT (D) ON TOP OF THESE ANGLE IRONS (E), LINING UP THE HOLES IN THE SLATS (D) TO THE HOLES IN THE ANGLE IRONS. IT HELPS TO HAVE A SECOND PERSON ASSISTING.

THE OTHER END OF THE SEAT REMAINS ON THE GROUND.

INSERT (2) CARRIAGE BOLTS (G) THROUGH THE HOLES IN THE HDPE SLAT (D), THE ANGLE IRON (E), AND INTO THE SLOTS IN THE METAL LEG. TAP WITH A RUBBER Mallet TO SEAT THE SQUARE SHOULDER INTO THE HDPE. THREAD ON A FLANGE NUT (H) ONTO EACH CARRIAGE BOLT, FINGER TIGHT.

DO THE SAME FOR THE OTHER SEAT.

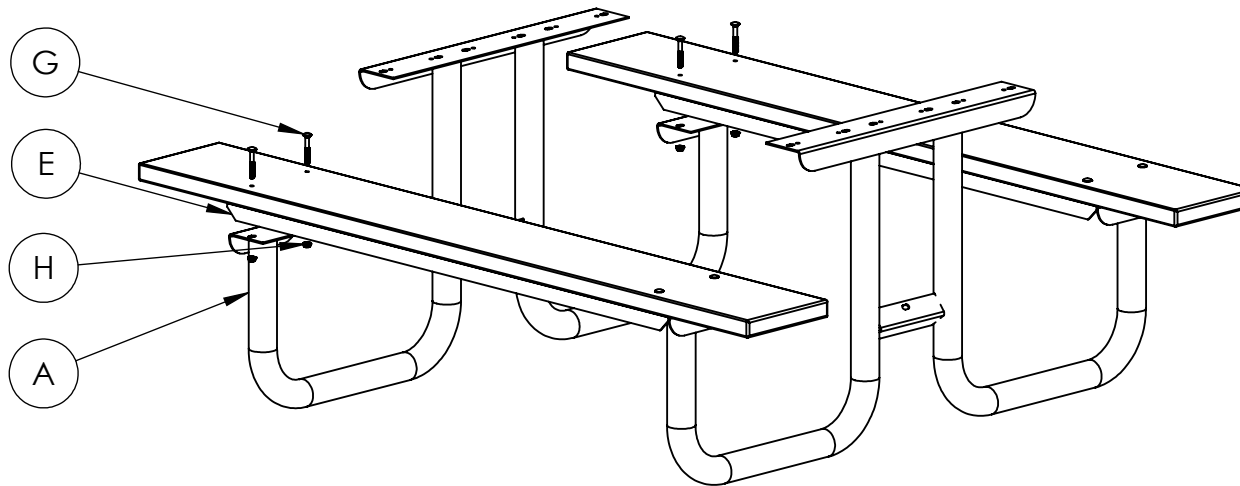


## DUAL ADA HDPE (RECYCLED PLASTIC) PICNIC TABLE

STEP 2: SLIDE THE OTHER LEG (A) UNDER THE SEATS, WHICH ARE SITTING AT AN ANGLE TO THE GROUND AT THIS POINT. IT IS EASIEST TO THEN STAND THE LEG UPRIGHT. AS IT MOVES INTO AN UPRIGHT POSITION, IT WILL LIFT BOTH SEATS WITH IT. AGAIN, MAKE SURE THE LEG IS ORIENTED CORRECTLY. MAKE SURE THE (4) ANGLE IRONS (E) AND THE SEATS (D) ALL LIFT UP TOGETHER. THE ANGLE IRONS WILL BOTH REST ON THE SEAT BRACKET AND HANG OVER THE EDGE OF THE SEAT BRACKET.

WHILE HOLDING THE LEG WELDMENT FROM FALLING, INSERT (4) CARRIAGE BOLTS (G), THROUGH THE HDPE SLATS (D), THROUGH THE HOLES IN THE ANGLE IRONS (E), AND INTO THE SLOTS IN THE METAL LEG (A). TAP WITH A RUBBER Mallet TO SEAT THE SQUARE SHOULDER INTO THE HDPE.

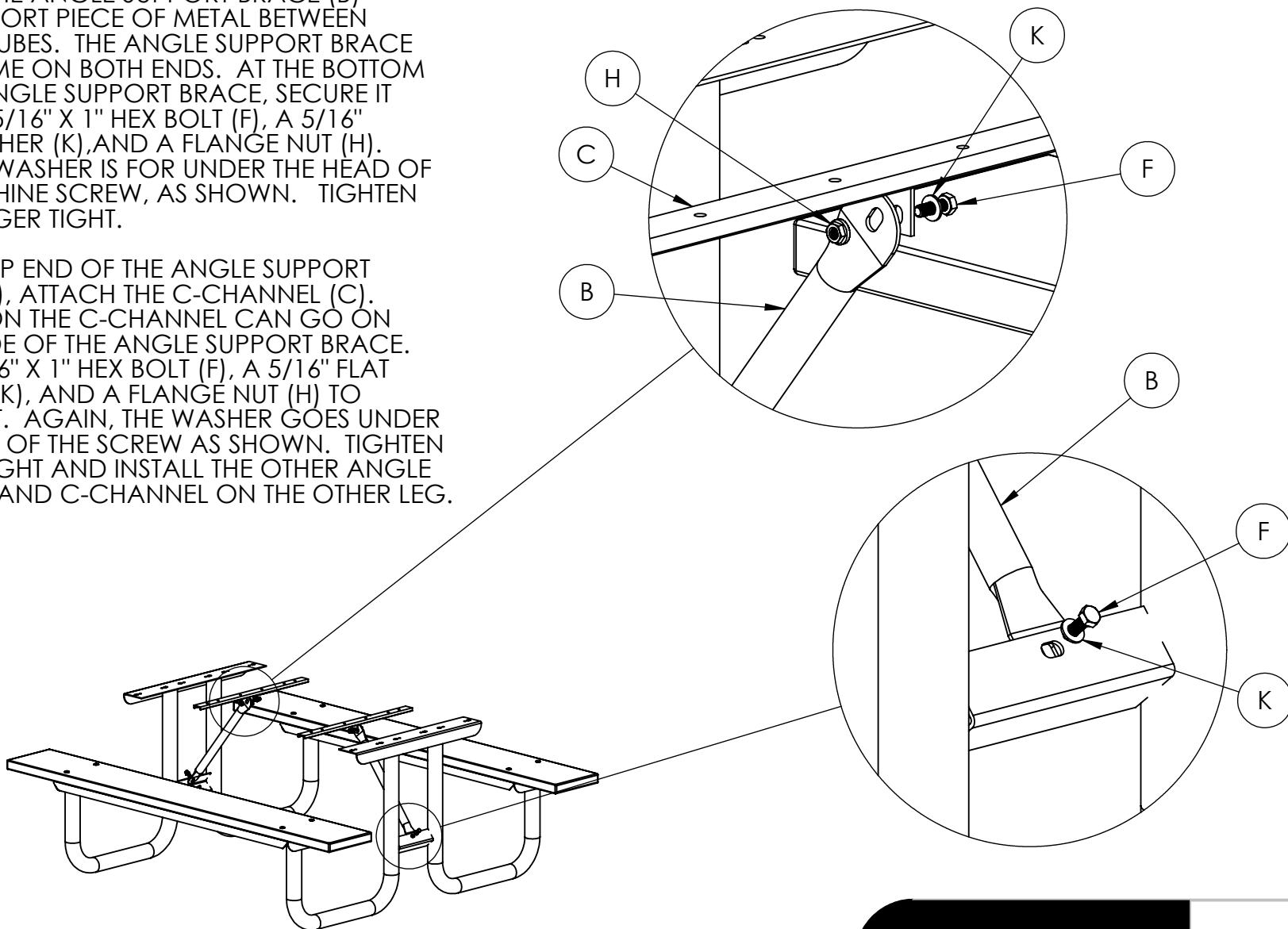
INSTALL (4) FLANGE NUTS (H), ONTO THE (4) CARRIAGE BOLTS AND TIGHTEN FINGER TIGHT.



## DUAL ADA HDPE (RECYCLED PLASTIC) PICNIC TABLE

STEP 3: INSTALL THE ANGLE SUPPORT BRACE (B) TO THE SHORT PIECE OF METAL BETWEEN THE LEG TUBES. THE ANGLE SUPPORT BRACE IS THE SAME ON BOTH ENDS. AT THE BOTTOM OF THE ANGLE SUPPORT BRACE, SECURE IT USING A 5/16" X 1" HEX BOLT (F), A 5/16" FLAT WASHER (K), AND A FLANGE NUT (H). THE FLAT WASHER IS FOR UNDER THE HEAD OF THE MACHINE SCREW, AS SHOWN. TIGHTEN THEM FINGER TIGHT.

AT THE TOP END OF THE ANGLE SUPPORT BRACE (B), ATTACH THE C-CHANNEL (C). THE TAB ON THE C-CHANNEL CAN GO ON EITHER SIDE OF THE ANGLE SUPPORT BRACE. USE A 5/16" X 1" HEX BOLT (F), A 5/16" FLAT WASHER (K), AND A FLANGE NUT (H) TO ATTACH IT. AGAIN, THE WASHER GOES UNDER THE HEAD OF THE SCREW AS SHOWN. TIGHTEN FINGER TIGHT AND INSTALL THE OTHER ANGLE SUPPORT AND C-CHANNEL ON THE OTHER LEG.

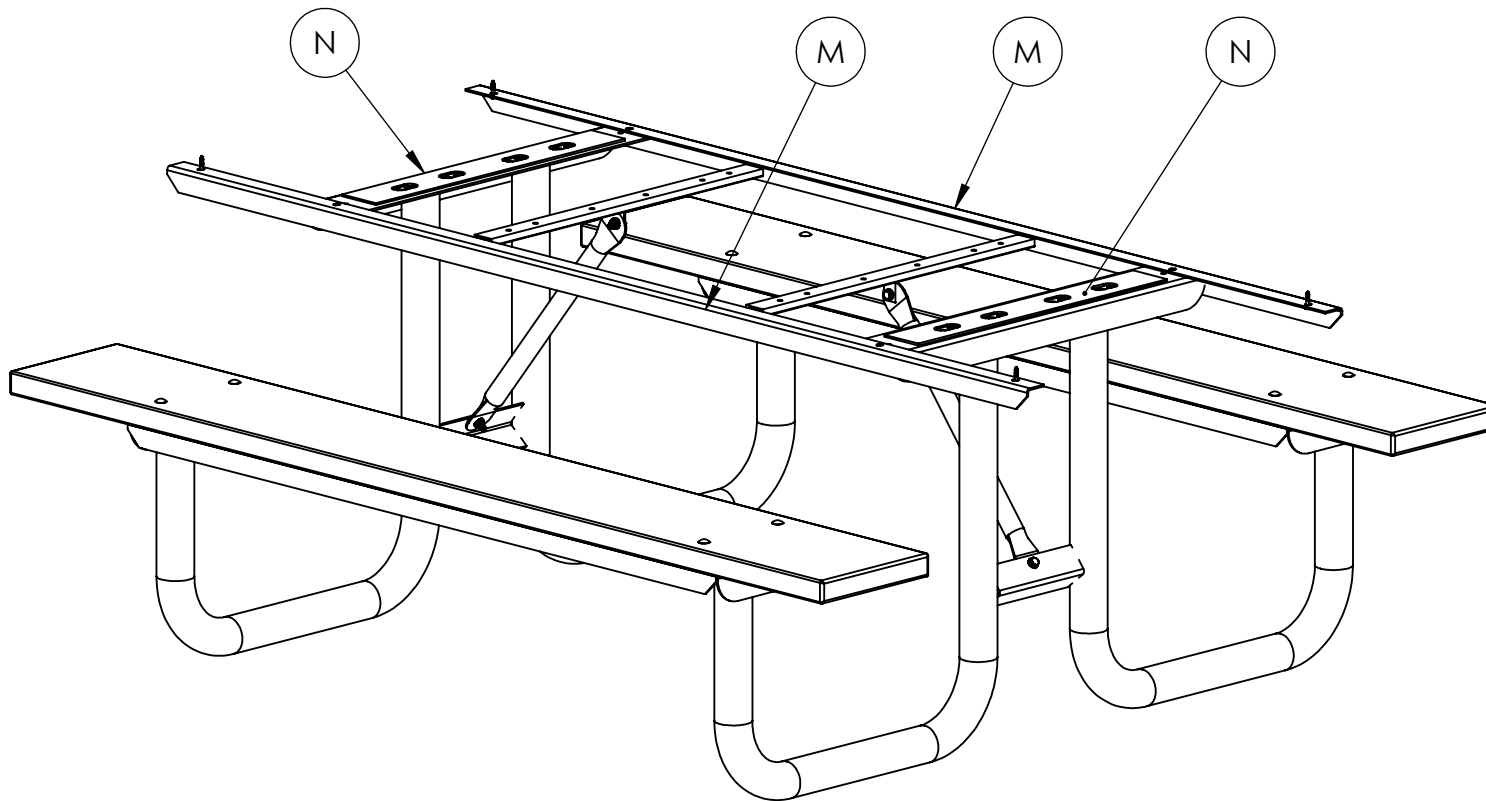


**ATTACH ANGLE  
SUPPORTS**

**5/8**

## DUAL ADA HDPE (RECYCLED PLASTIC) PICNIC TABLE

STEP 4: PLACE (2) SPACERS (N) AND (2) ANGLE IRONS (M)  
ON TOP OF LEG WELDMENTS (A). NOTE THAT THE ANGLE  
IRONS FOR THE TOP ARE THE TWO LONGER ONES.  
LINE UP THE HOLES ON THE SPACERS AND ANGLE IRONS  
WITH THE HOLES ON TOP OF THE LEG WELDMENTS.



**INSTALL SPACER  
& ANGLE IRONS**

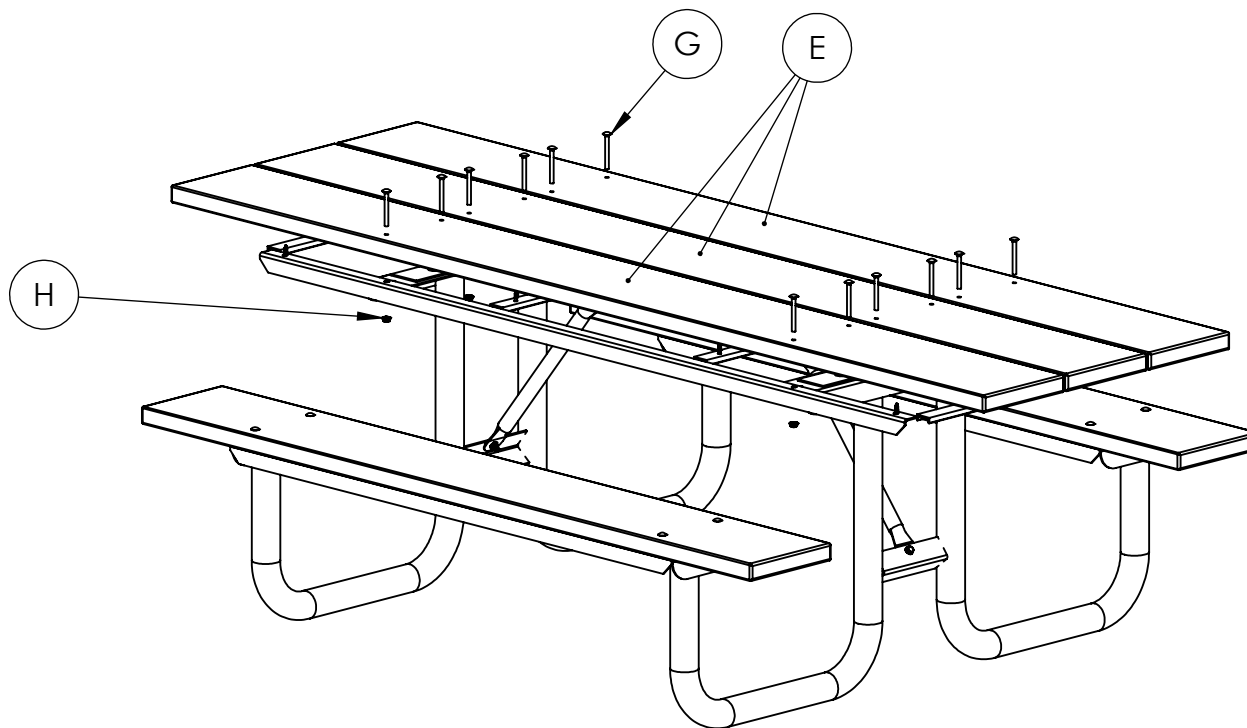
**6/8**

## DUAL ADA HDPE (RECYCLED PLASTIC) PICNIC TABLE

STEP 5: PLACE THE TOP SLATS (E) ON THE TABLE AS-SHOWN, MAKING SURE THE PILOT HOLES ON THE SLATS ARE FACING DOWN.

INSTALL (12) CARRIAGE BOLTS (G) THROUGH THE HOLES IN THE SLATS, THROUGH THE HOLES IN THE SPACERS AND ANGLE IRONS, AND INTO THE SLOTS IN THE METAL LEGS. TAP WITH A RUBBER Mallet TO SEAT THE SQUARE SHOULDER INTO THE HDPE.

THREAD ON A FLANGE NUT (H) ONTO EACH CARRIAGE BOLT AND TIGHTEN FINGER TIGHT.



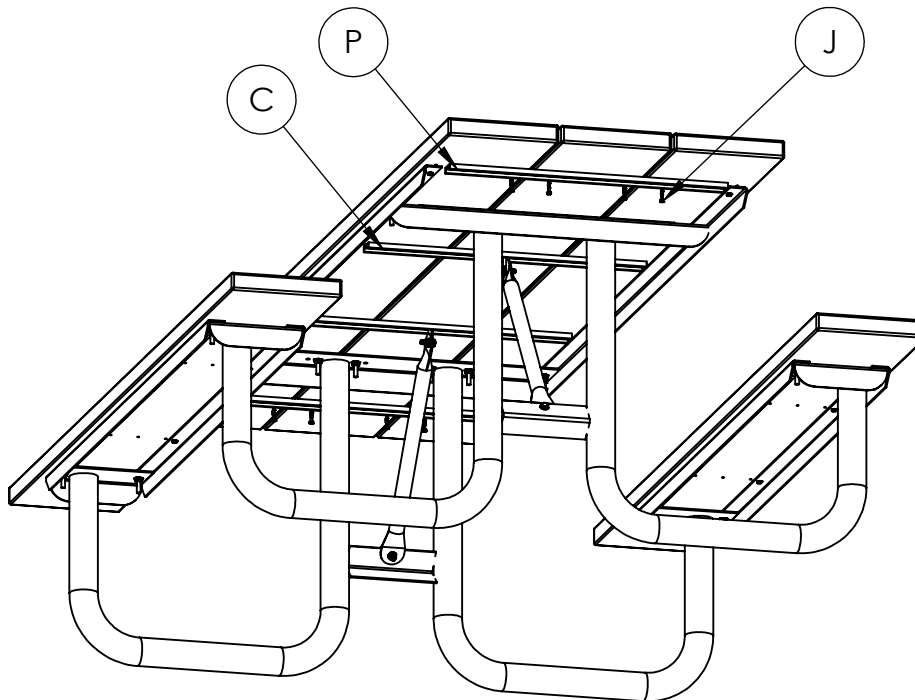
## DUAL ADA HDPE (RECYCLED PLASTIC) PICNIC TABLE

STEP 6: FROM UNDERNEATH THE TABLE, INSTALL (20) M5\*25 LAG SCREWS (J) THROUGH THE C-CHANNELS (C) & (P) AND INTO THE PRE-DRILLED PILOT HOLES.

BECAUSE THE HARDWARE IS ONLY FINGER-TIGHT, SOME MOVEMENT IS POSSIBLE IN ORDER TO ALIGN THE C-CHANNELS WITH THE PILOT HOLES.

INSTALL (12) MORE M5\*25 LAG SCREWS INTO THE UNDERSIDE OF THE SLATS, THROUGH THE HOLES IN THE LONG ANGLE IRONS. THESE WILL NOT HAVE PILOT HOLES BUT THE PLASTIC WILL BE SOFT ENOUGH TO DRIVE THE SCREWS IN.

GO BACK AND FULLY TIGHTEN ALL HARDWARE BEFORE USING YOUR PICNIC TABLE.



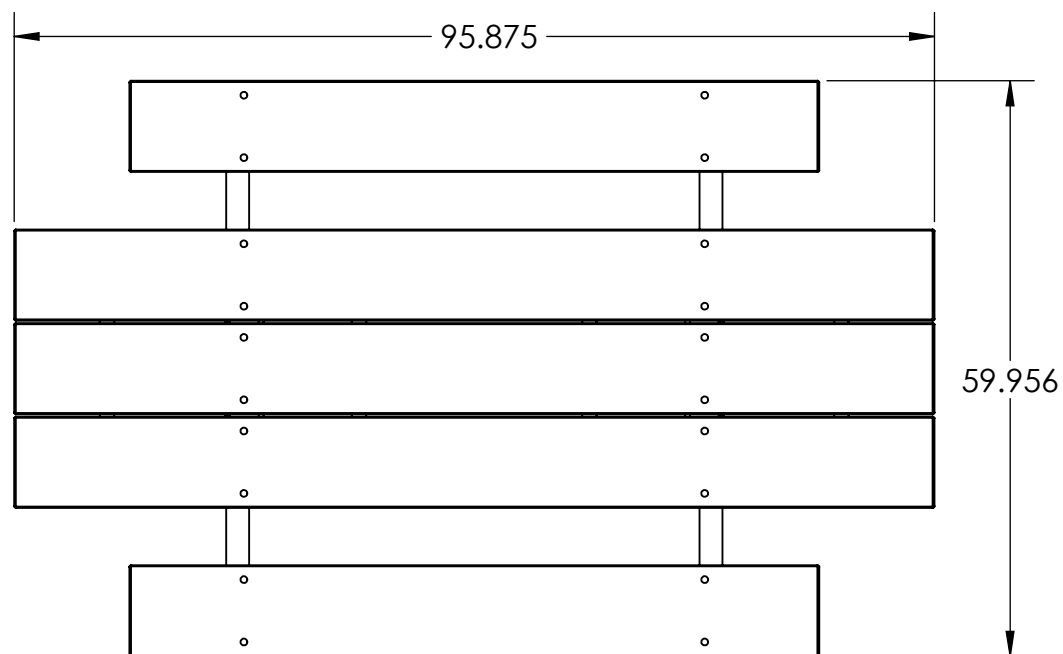
**INSTALL  
LAG BOLTS**

**8/8**

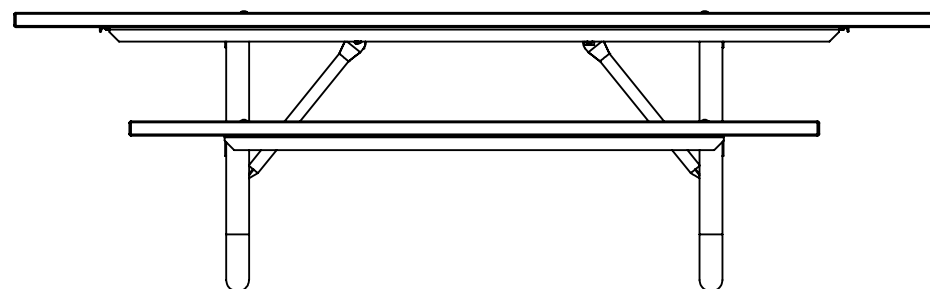
# DUAL ADA HDPE (RECYCLED PLASTIC) PICNIC TABLE

ALL DIMENSIONS ARE SHOWN IN INCHES

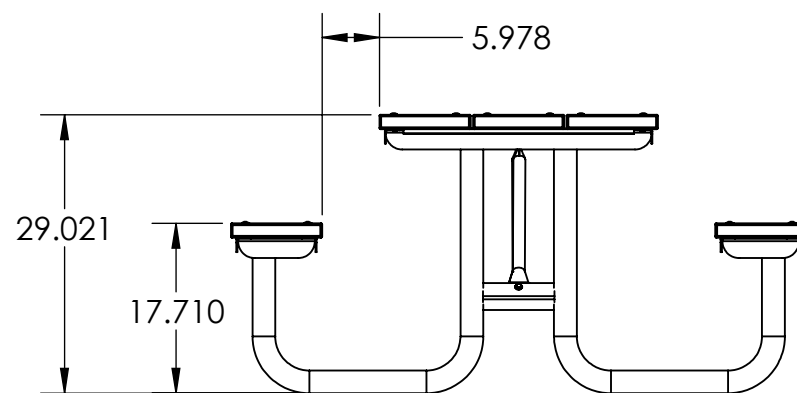
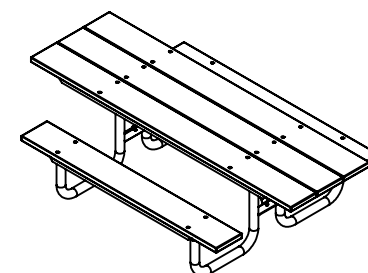
KTB3027 (WITHOUT UMBRELLA HOLE)  
KTB3037 (WITH UMBRELLA HOLE)



**TOP**



**SIDE**



**END**