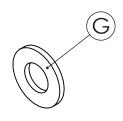


REQUIRED TOOLS (NOT INCLUDED)

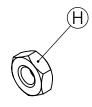
1 - 1/2" WRENCH 1 - 1/2" SOCKET

HARDWARE & TOOLS REQUIRED FOR ASSEMBLY

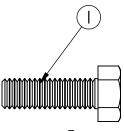
2/7



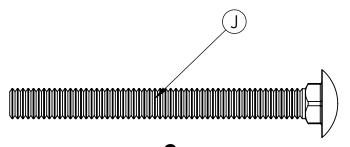
765/16" WASHER
WUSS031WAS188



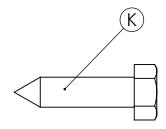
5/16" NUT NFHX031CNUT188



1 5/16-18 X 1" HEX BOLT HHC\$031C100188



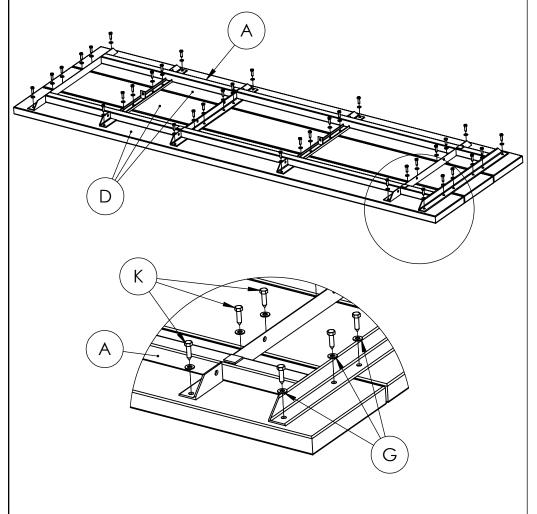
5/16-18" X 3" CARRIAGE BOLT CARR031C300188



72 5/16" X 1.25" LAG SCREW HLAG031C125188

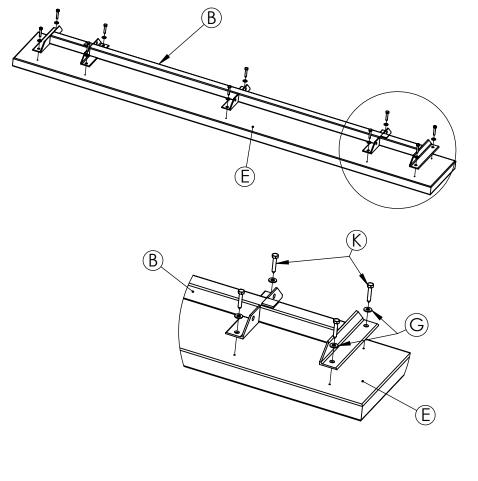
STEP #1 Tabletop Assembly

- Lay three boards (D) on a flat clean surface with alignment marks visible
- Lay table top support (A) on 3 boards (D) aligning holes with the alignment marks
- Secure lag screws (K) thru washers (G) thru table top support (A) into plastic boards (D)



STEP #2 Seat Assembly

- Lay one board (E) top side down on a flat clean surface Lay seat support (B) on board (E) aligning holes
- with the flat side down
- Secure lag screws (K) thru washers (G) thru table top support (Å) into plastic board (E)
 Repeat for remaining board (E) and seat support (B)

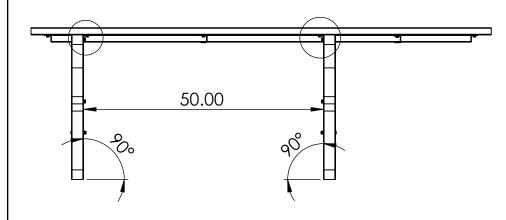


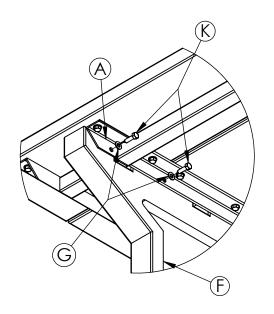
ASSEMBLE TABLETOP

4/7

STEP #3 Installing Plastic End Supports

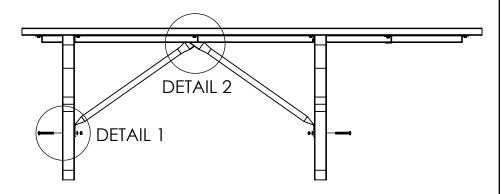
- Stand plastic end supports (F) upright, 50.0" apart Set assembled top from Step #1 on top of plastic ends (F)
- Attach top assembly to plastic ends (F) with lag screws (K) thru washers (G) thru table top support (A) into plastic ends (F) making sure ends are at 90 dearees

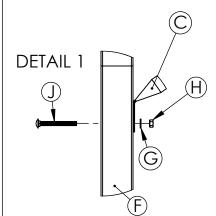




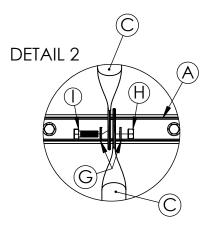
STEP #4 Installing angle support braces • Place a 5/16" x 1" hex bolt (I) thru washer (G) the

- two angle support braces (C) and table top support (A) and hand tighten with a nut (H) See DETAIL 1
 - Attach the angle support braces (C) to the plastic ends (F) with 5/16" x 3" carriage bolts (J) thru plastic ends (F) thru angle support (C) thru washer (G) to nut (H) See DETAIL 2
 - Tighten all nuts and bolts









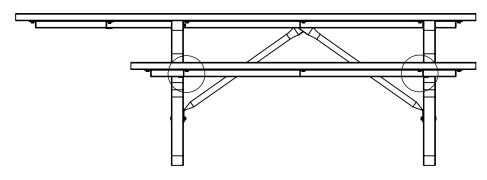
Angle support brace connection to center channel

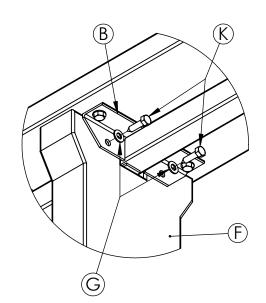
INSTALLING **ENDS &** GUSSETS

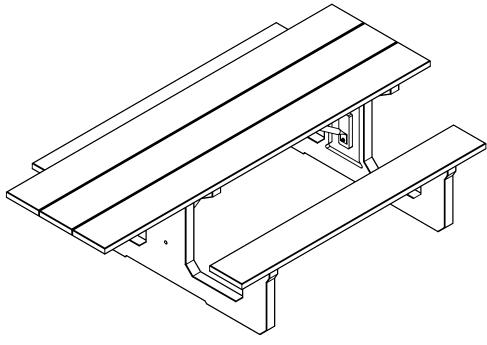
5/7

STEP #5 Installing Seats

- Set assembled seats from Step #2 on top of plastic ends (F) Attach seat assembly to plastic ends (F) with lag screws (K) thru washers (G) thru seat support (B) into plastic ends (F) Repeat for other seat







INSTALLING SEATS

