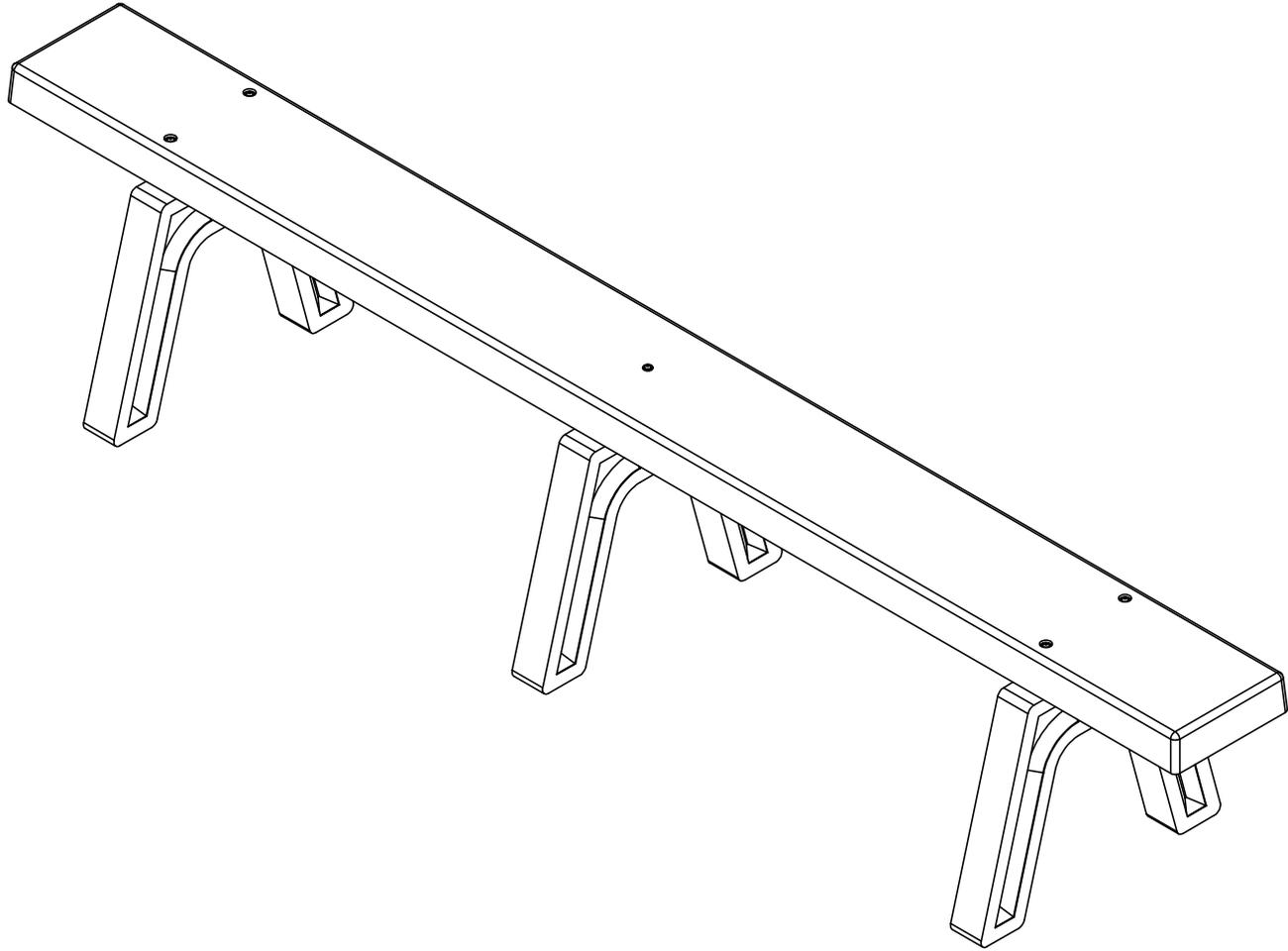


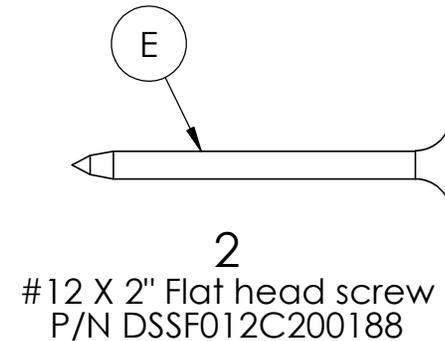
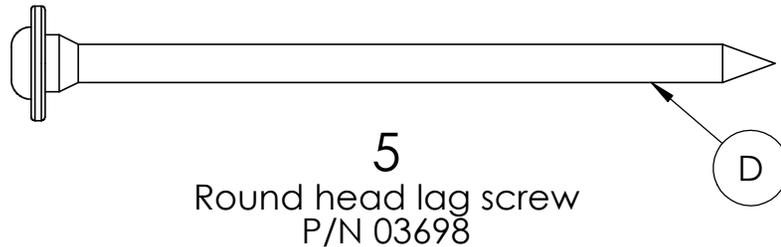
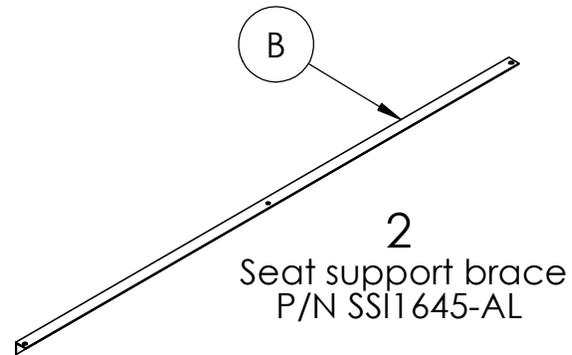
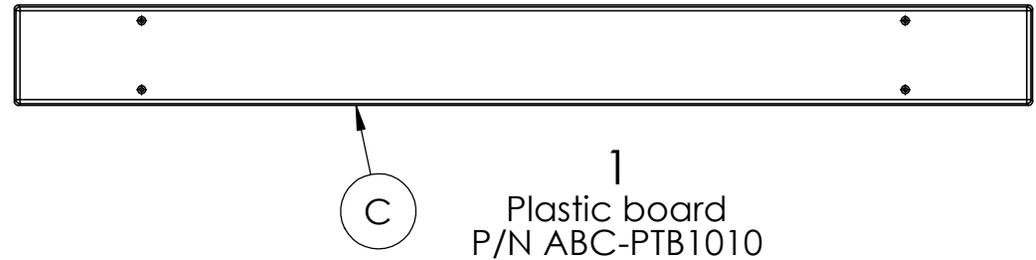
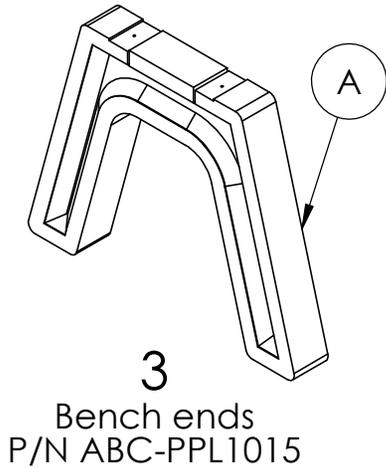
**BENCH INSTRUCTIONS**  
**KBC1645**

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# BENCH INSTRUCTIONS

## KBC1645



### REQUIRED TOOLS (NOT INCLUDED)

- 1 - #3 SQUARE BIT
- 1 - POWER DRILL
- 1 - 1/8" DRILL BIT
- 1 - T30 TORX BIT IS INCLUDED

**NOTE: IT IS IMPORTANT TO KEEP ALL BOLTS FINGER TIGHT DURING ASSEMBLY UNTIL ENTIRE UNIT IS ASSEMBLED**

**HARDWARE &  
TOOLS REQUIRED  
FOR ASSEMBLY**

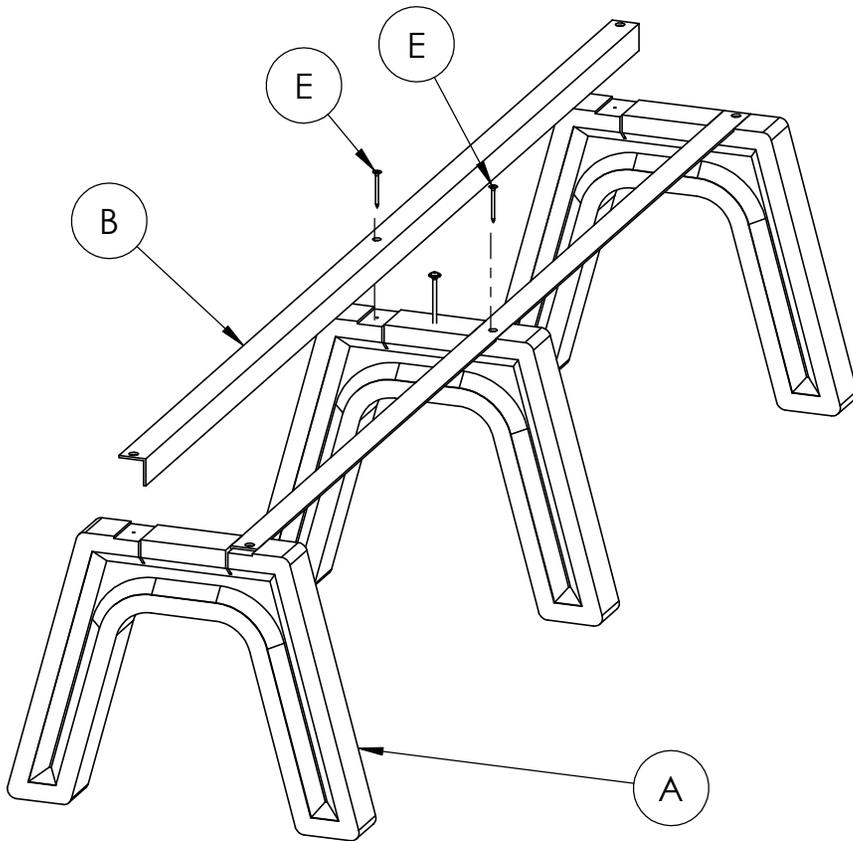
**2/4**

# BENCH INSTRUCTIONS

## KBC1645

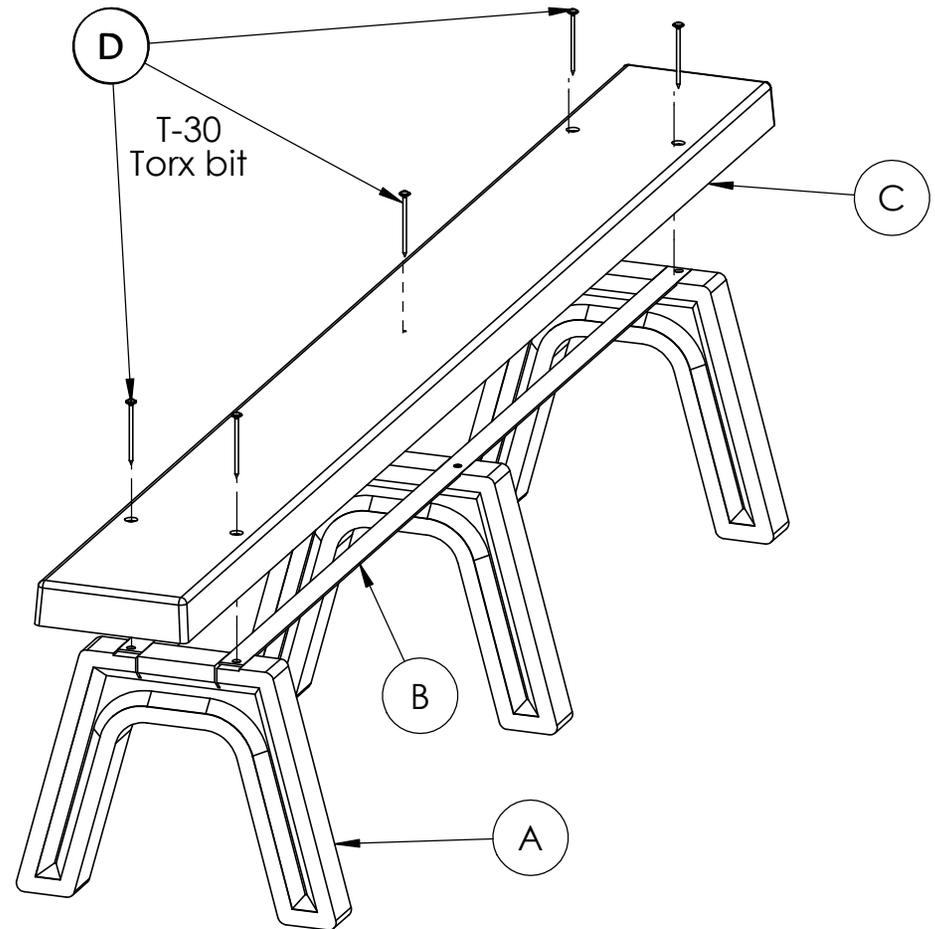
### STEP 1

- Stand the plastic bench ends (A) upright
- Place the support braces (B) into the plastic bench ends (A) as shown
- Make sure to align the holes of the support braces with the hole in the plastic bench end
- In the center bench end (A), secure the support braces (B) with (2) #12 x 2-1/2" flat head screws (E)



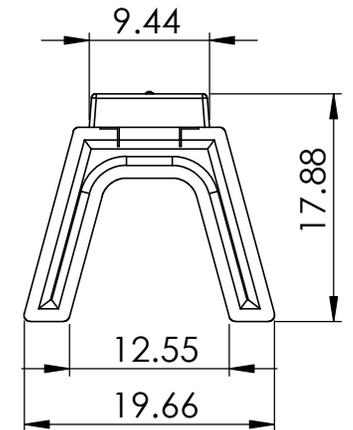
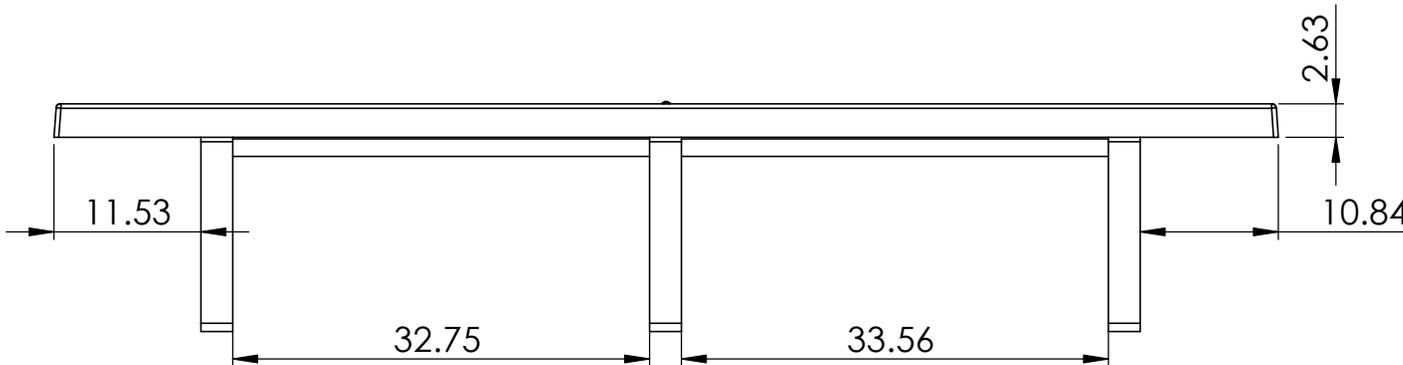
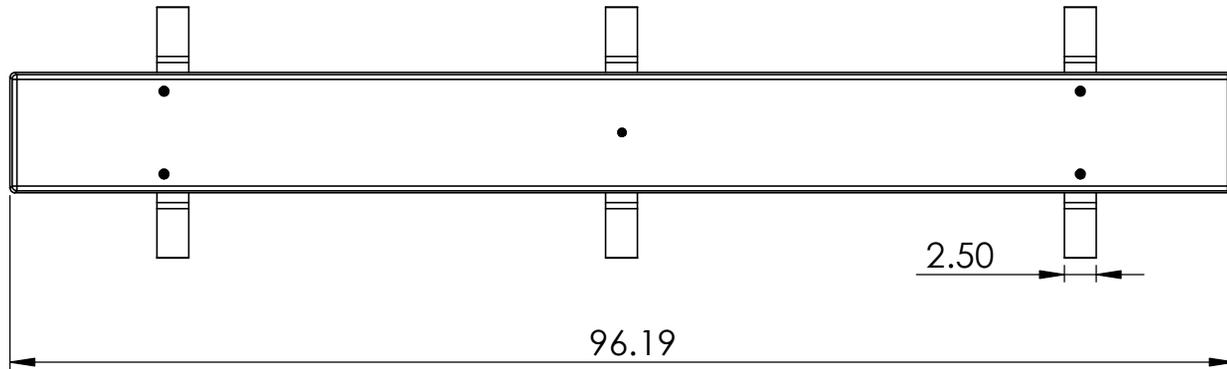
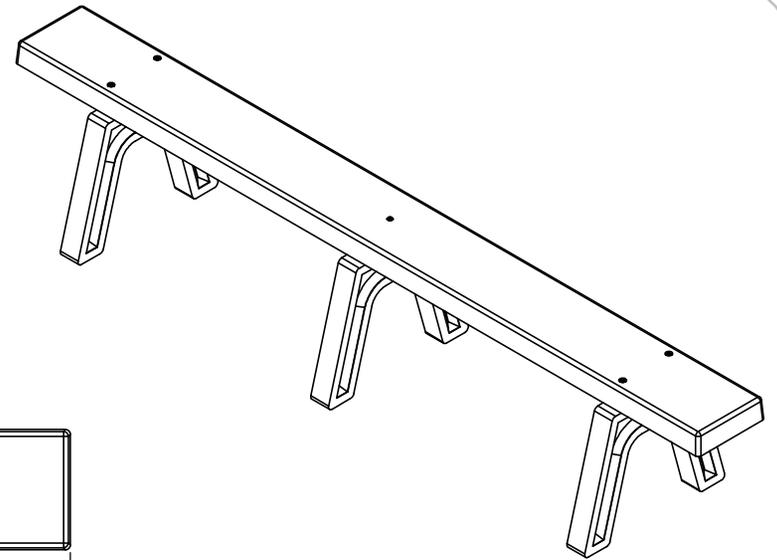
### Step 2

- Place a plastic board (C) over the plastic end supports (A)
- Align the holes of the plastic board (C) with the holes in the support braces (B) and outer bench ends (A)
- Secure the outer bench ends (A) with (4) round head lag screws (D)
- Secure the center bench end (A) with (1) round head lag screw (D) through the top of plastic board (C) Use supplied T-30 Torx bit



# BENCH SPECIFICATIONS KBC1645

REV# 3  
9-15-2021



**CONSTRUCTION MATERIALS:**  
Plastic  
**HARDWARE:**  
Stainless Steel

ALL DIMENSIONS ARE SHOWN IN INCHES