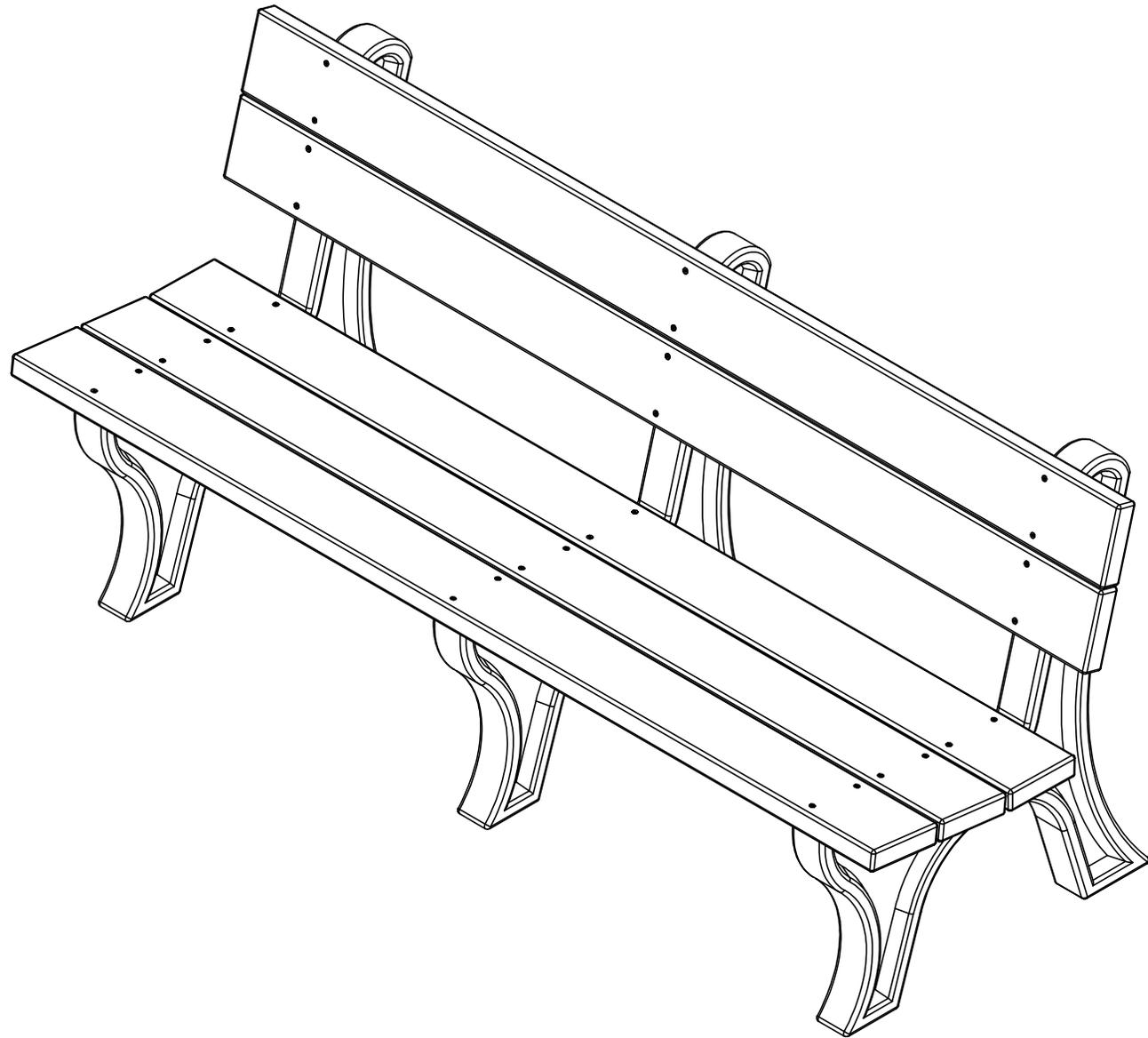


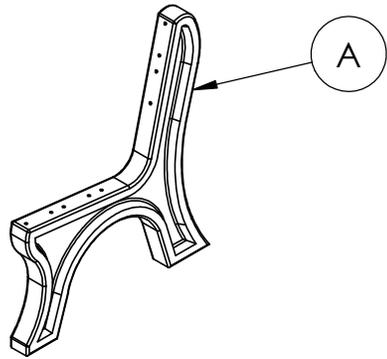
BENCH INSTRUCTIONS

KBC1465
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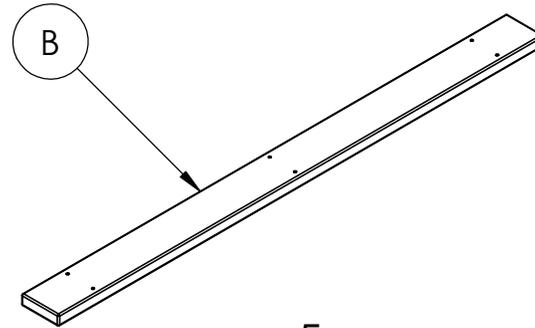
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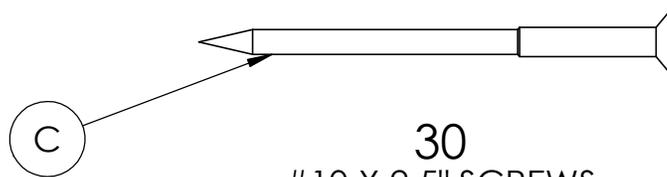
BENCH INSTRUCTIONS



3
BENCH END



5
PLASTIC BOARDS



30
#10 X 2.5" SCREWS

REQUIRED TOOLS (NOT INCLUDED)

- POWER DRILL
- #2 SQUARE DRIVE

NOTE: IT IS IMPORTANT TO KEEP ALL SCREWS LOOSE DURING ASSEMBLY UNTIL ENTIRE BENCH IS ASSEMBLED

**HARDWARE &
TOOLS REQUIRED
FOR ASSEMBLY**

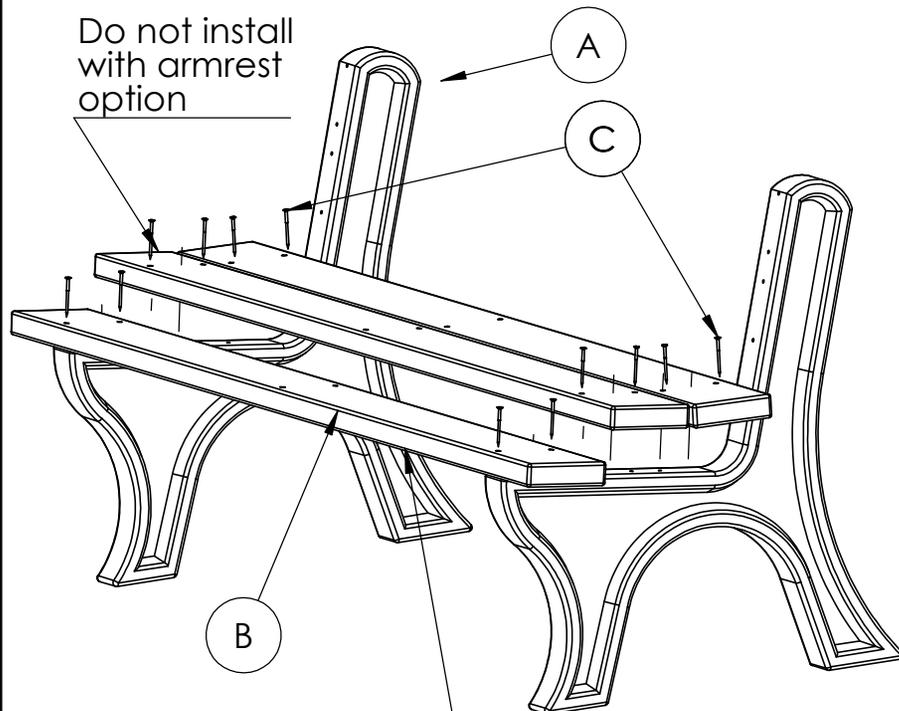
2/6

BENCH INSTRUCTIONS

STEP 1 Seat Assembly

- Stand two outer bench ends (A) upright
- Lay a plastic board (B) over the bench ends (A) closest to the end
- Align the holes in the plastic board with the predrilled holes in the bench ends
- Secure the board with the #10 x 2.5" screws (C)
- Repeat for each plastic board starting at the front seat board and working toward the back

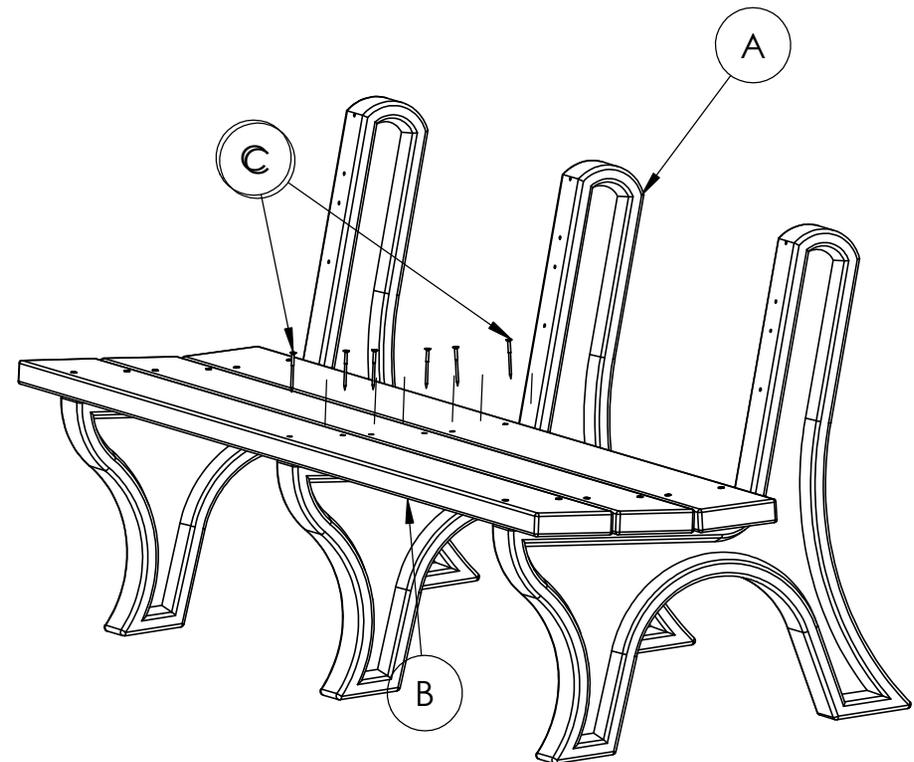
**IF INSTALLING ARMRESTS -
DO NOT INSTALL CENTER SEAT BOARD**



INSTALL THIS BOARD FIRST

STEP 2 Seat Assembly

- Move the remaining bench end (A) to the center of the bench
- Align the predrilled holes in the bench end with holes in the plastic board (B)
- Secure each plastic board to the bench end with #10 x 2.5" screws (C)



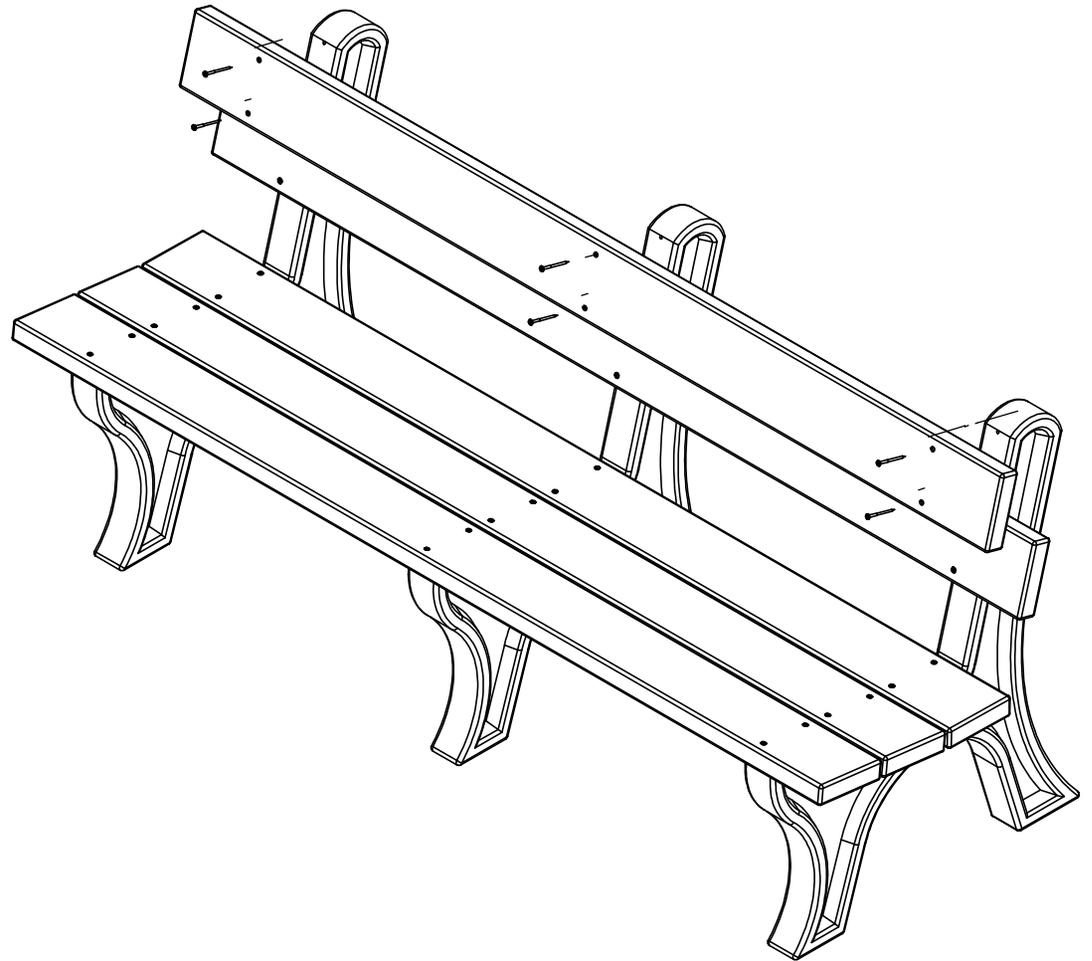
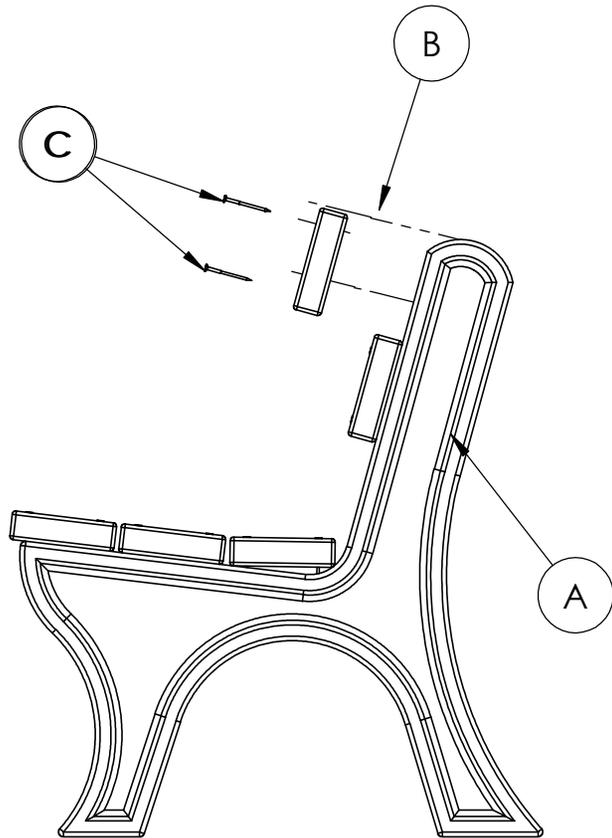
ASSEMBLY

3/6

BENCH INSTRUCTIONS

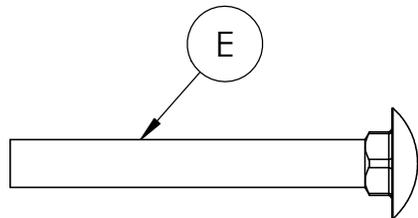
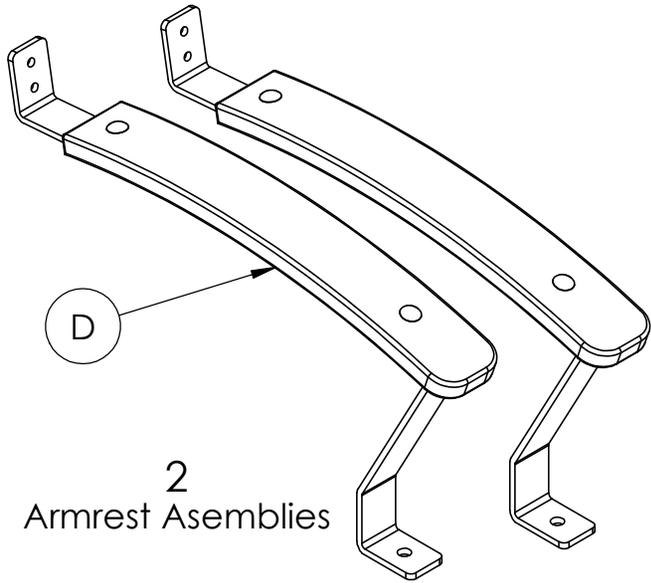
STEP 3 Backrest Assembly

- Hold a plastic board (B) up to the back rest portion of the bench end (A)
- Align the predrilled holes in the bench end (A) with holes in the plastic board (B)
- Secure each plastic board to the bench end with #10 x 2.5" screws (C)
- Square all components and tighten all screws

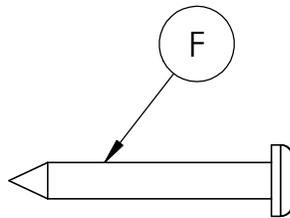


ARMREST INSTRUCTIONS

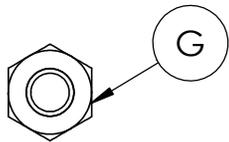
(OPTIONAL)
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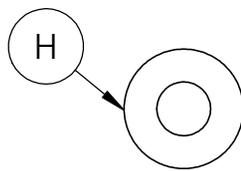
2
1/4" Carriage Bolts



4
#12 Pan Head Screws



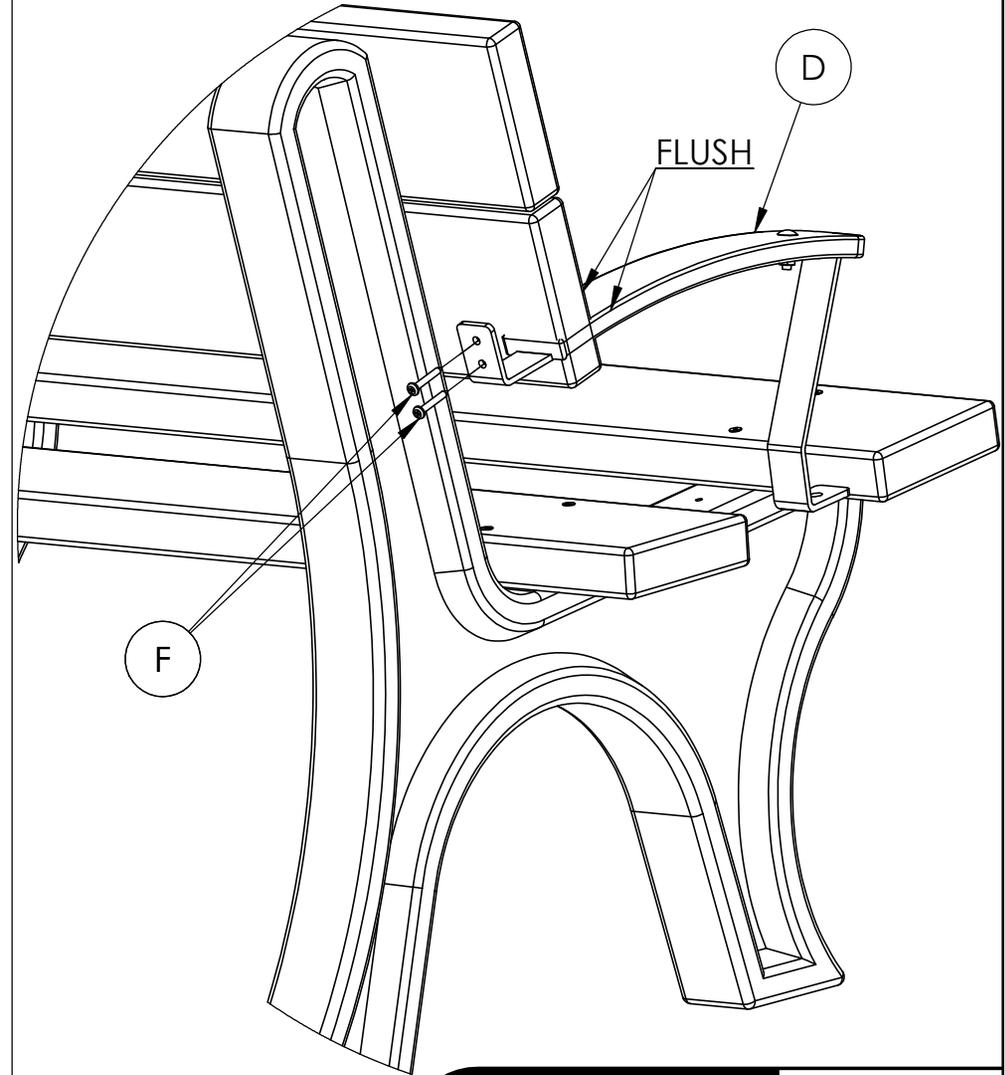
2
1/4" Hex Nuts



2
1/4" Flat Washers

STEP 4 Attach Armrests

- Hold the armrest (D) against the backrest so the plastic on the armrest is flush with the seat back
- Check that the armrest is square with the seat back and flush with the bottom of the board
- Attach the armrest to the seat back with (2) #12 pan head screws (F)



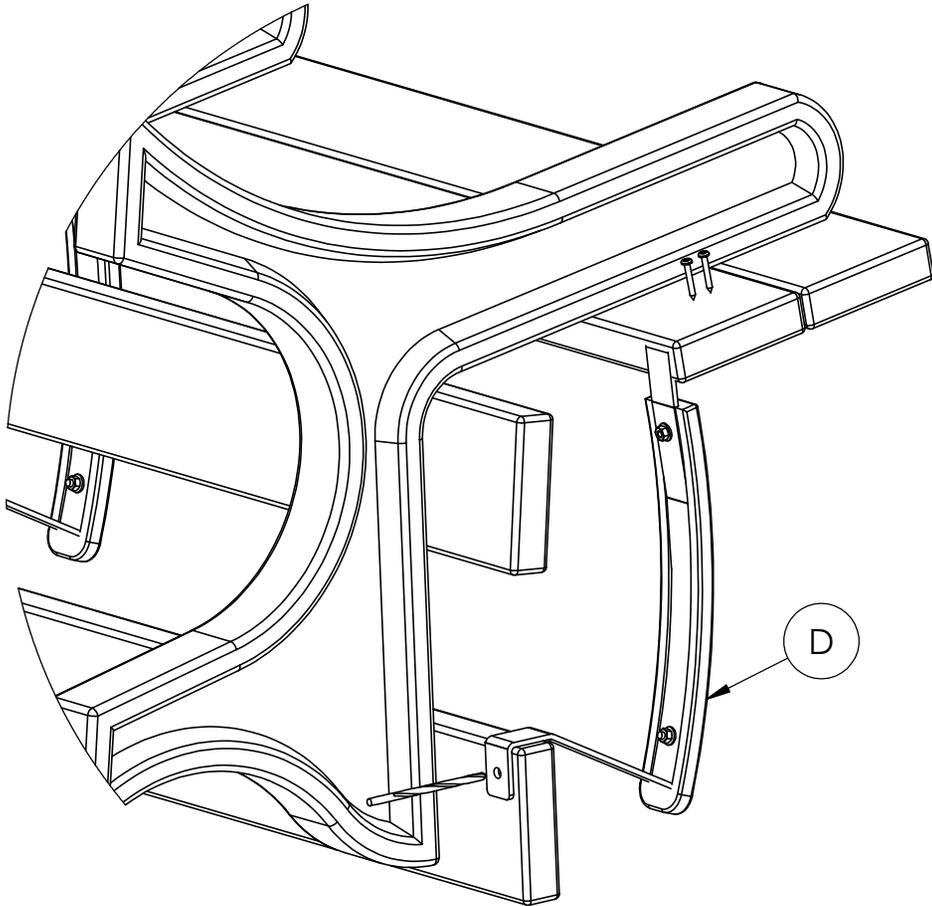
ASSEMBLY

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ARMREST INSTRUCTIONS

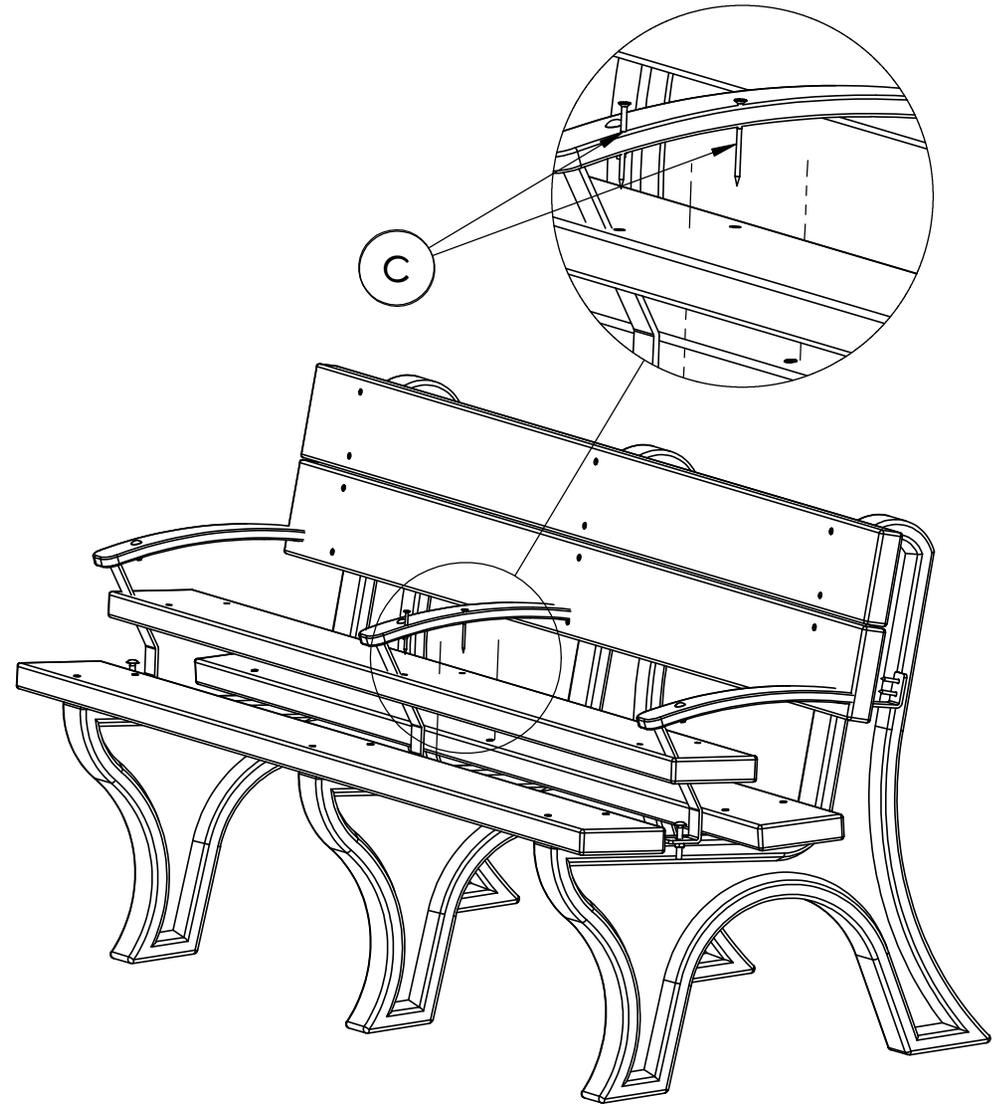
STEP 5 Attach Armrests

- Hold the armrest (D) against the bottom of the front seat board
- With a 1/4" drill bit, make a thru hole in the seat board
- Secure the armrest with carriage bolt (E) washer(H) and nut (G)



STEP 6 Attach Seat Board

- Place the middle seat board on the bench ends
- Align the holes in the plastic board with the predrilled holes in the **center bench end first**
- Secure the board with the #10 x 2.5" screws (C)
- Insert remaining screws (C) in outer bench ends

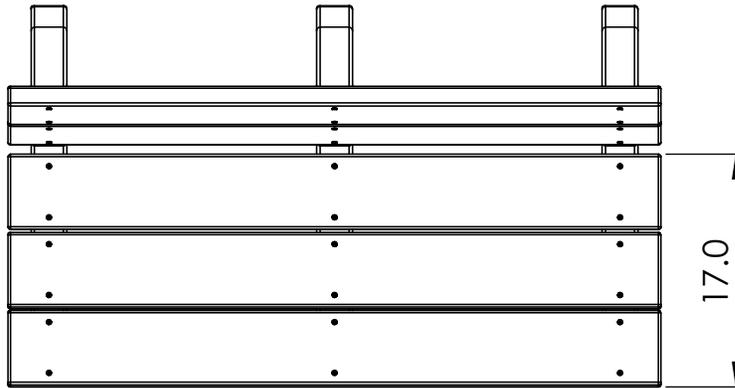


BENCH SPECIFICATIONS

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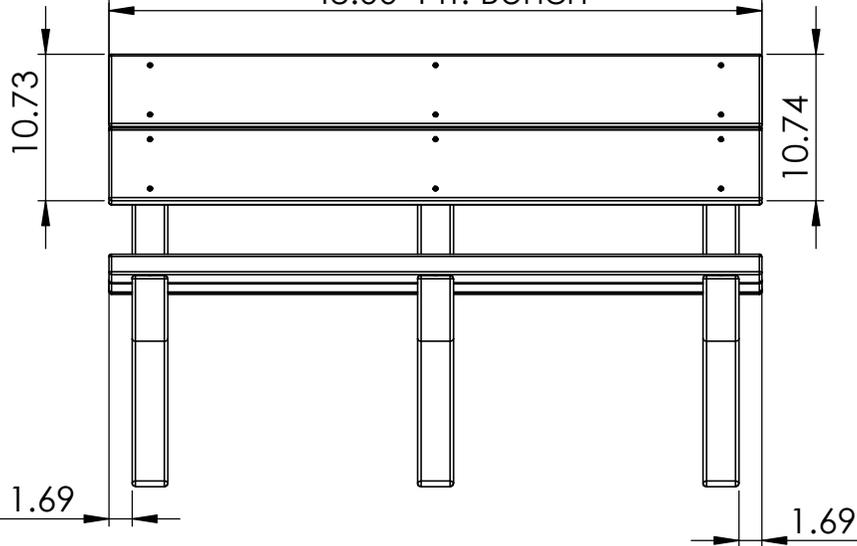
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- KBC1550

TOP

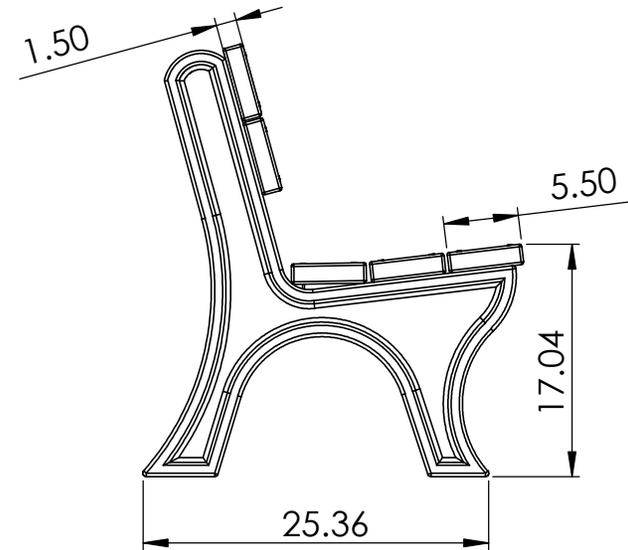
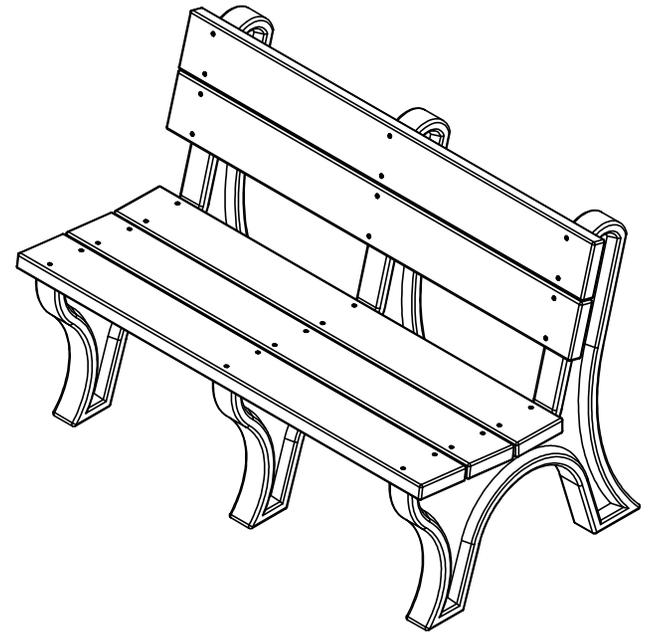


72.00 6ft. Bench

48.00 4 ft. Bench



FRONT



SIDE

CONSTRUCTION MATERIALS:
Recycled Plastic
HARDWARE:
Stainless Steel

ALL DIMENSIONS ARE SHOWN IN INCHES