

Table Instructions
BM1260

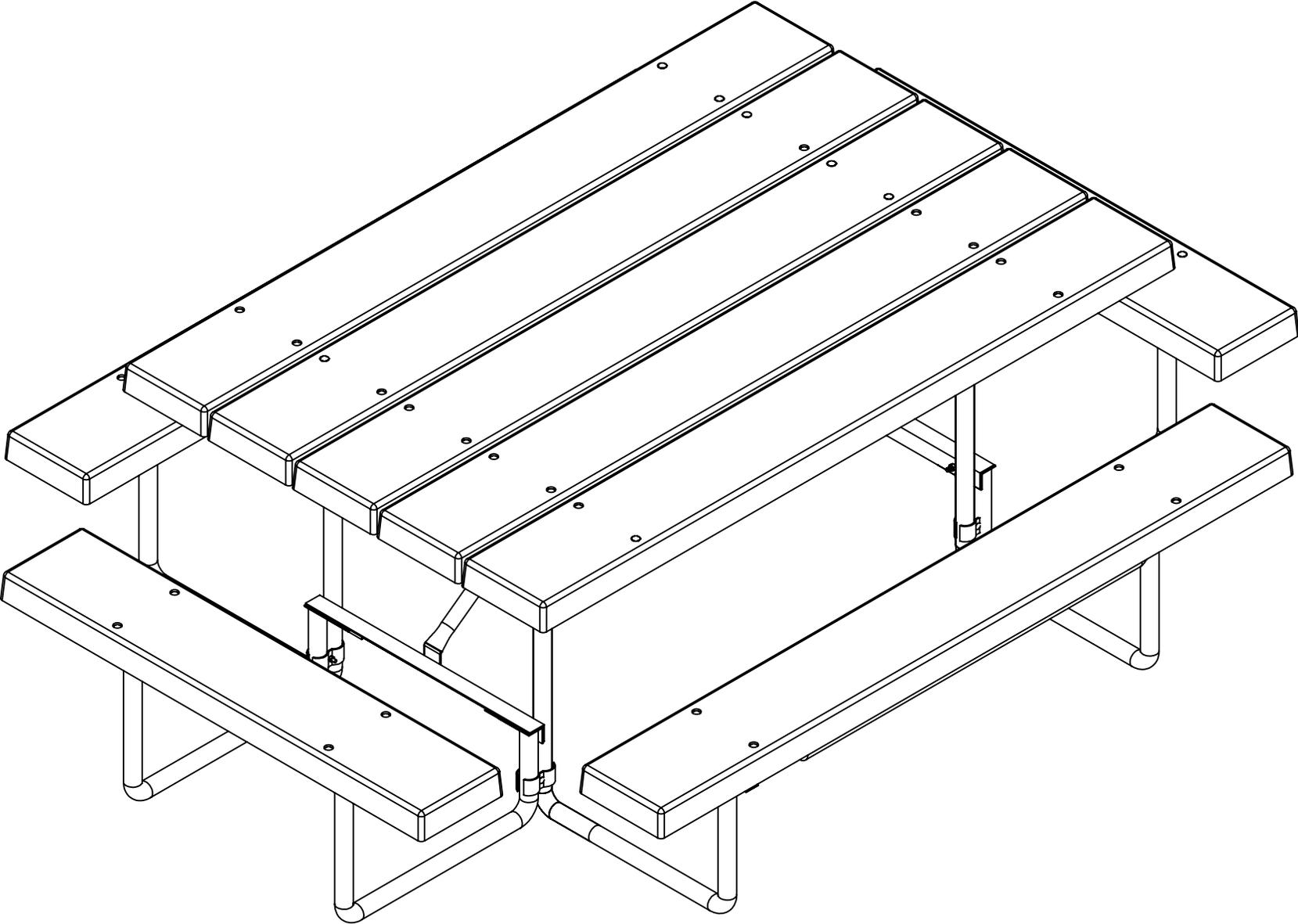
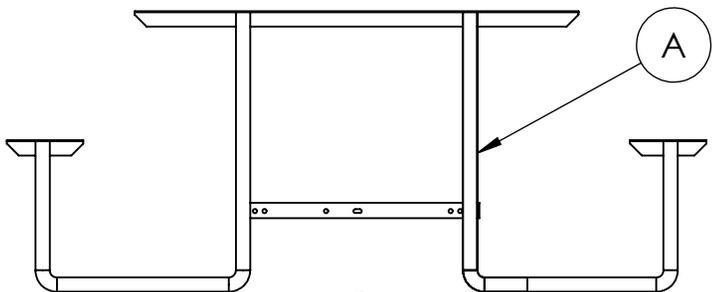
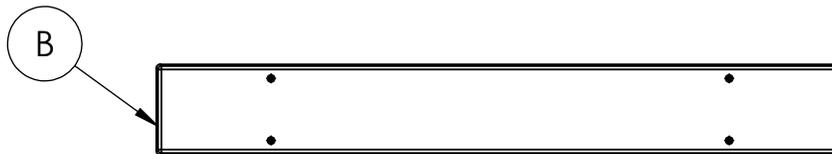


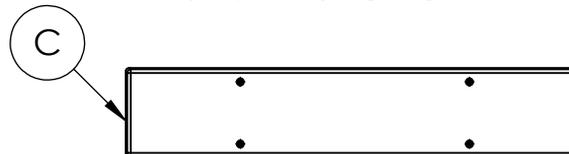
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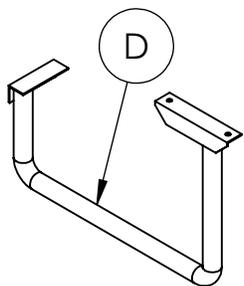
2
END SUPPORT
10205



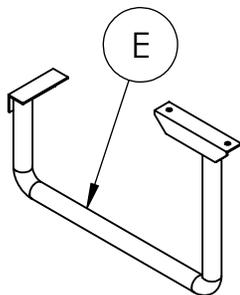
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6FT. PLASTIC BOARD



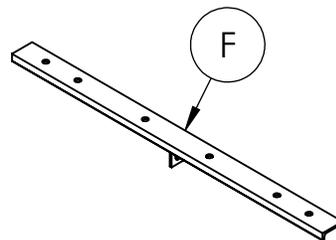
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4FT. PLASTIC BOARD



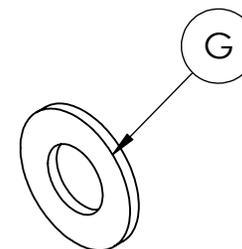
2
OUTRIGGER FRAME
LEFT
10213



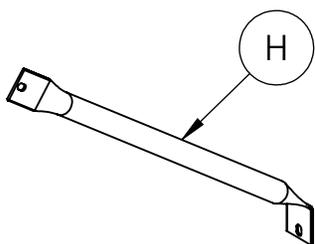
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OUTRIGGER FRAME
RIGHT
10212



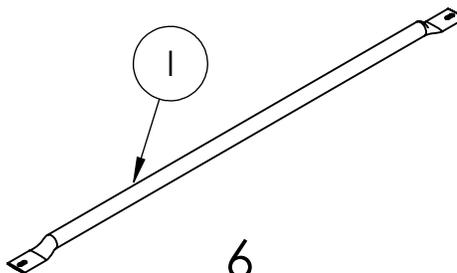
1
CENTER CHANNEL
WITH TAB



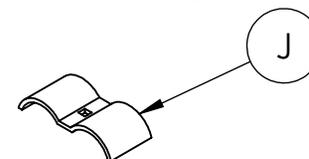
8
EXTRA THICK WASHER



2
ANGLE BRACE



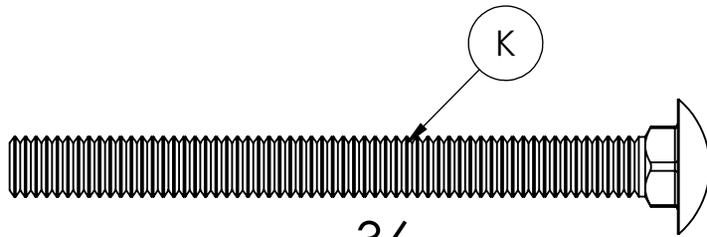
6
TUBE SUPPORT



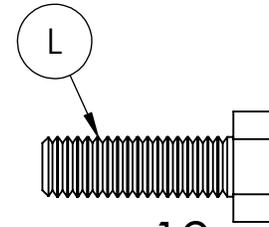
8
PIPE FRAME CLAMP
10204

**HARDWARE &
TOOLS REQUIRED
FOR ASSEMBLY**

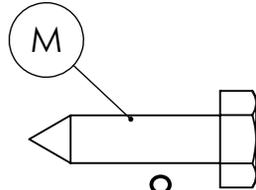
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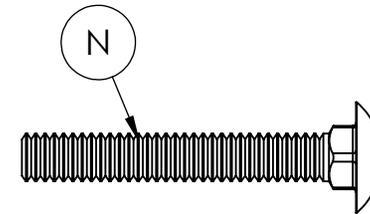
36
3-1/2" X 5/16"
CARRIAGE BOLT



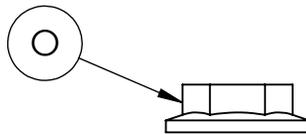
12
1" X 5/16"
HEX HEAD BOLTS



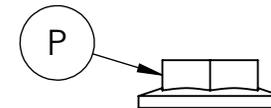
8
1-1/4" X 1/4"
LAG SCREWS



4
1-3/4" X 1/4"
CARRIAGE BOLT



52
5/16" SERRATED
FLANGE NUTS



4
1/4" SERRATED
FLANGE NUT

REQUIRED TOOLS (NOT INCLUDED)

1 - 1/2" WRENCH
1 - 1/2" SOCKET
1 - 7/16" SOCKET
1/8"- DRILL BIT
DRILL

NOTE: IT IS IMPORTANT TO KEEP ALL BOLTS FINGER TIGHT DURING ASSEMBLY UNTIL ENTIRE TABLE IS ASSEMBLED

**HARDWARE &
TOOLS REQUIRED
FOR ASSEMBLY**

3/8

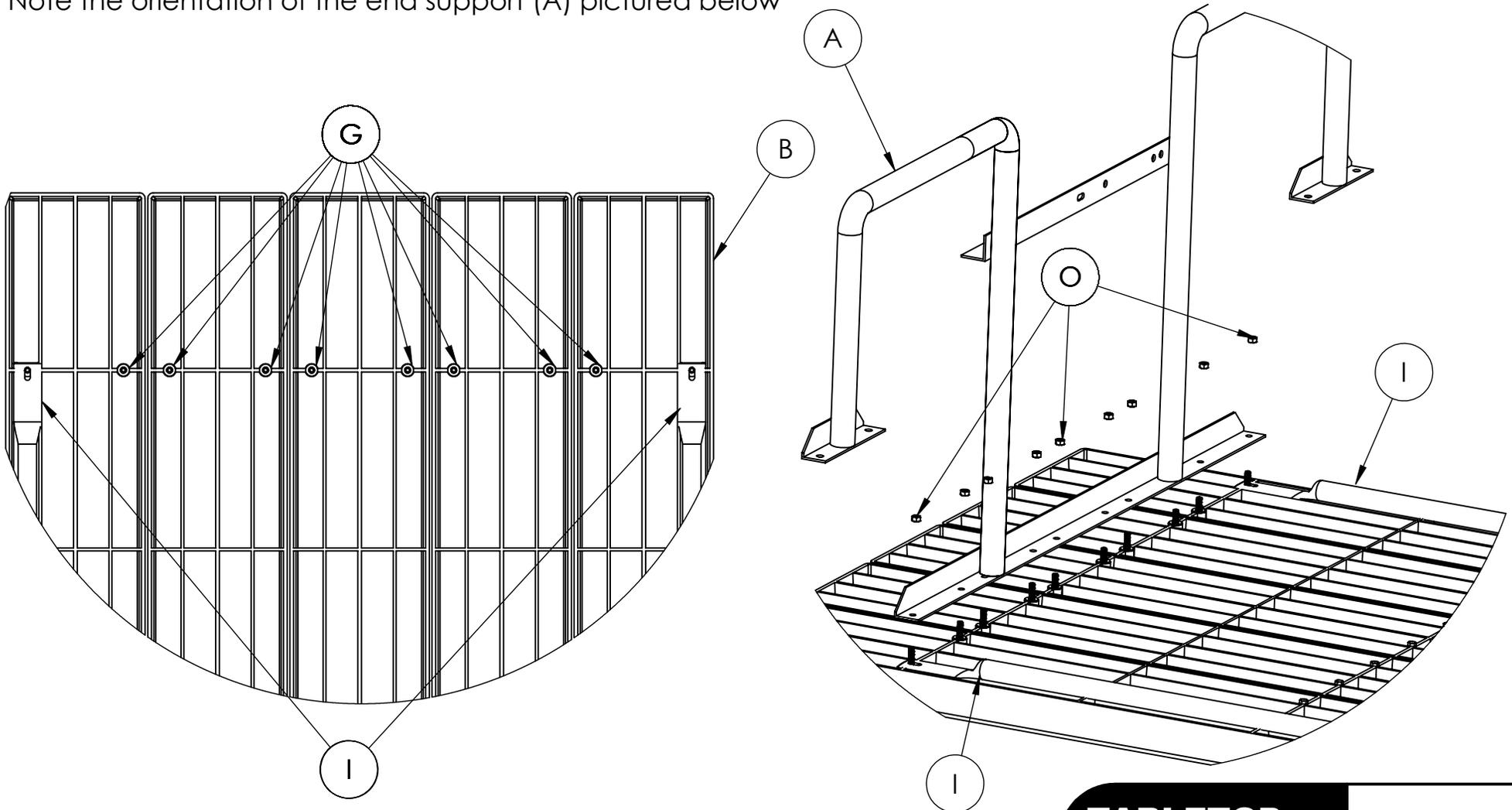
Table Instructions

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STEP 1: Tabletop Assembly

- Lay five 6ft boards (B) face down on a flat, clean surface
- Insert twenty 3-1/2" x 5/16" carriage bolts (K) thru the face of the boards (B)
- Lay two tube supports (I) over the outer most bolts
- Place an extra thick washer (G) over the 8 inside bolts on both ends of the table top
- Place end supports (A) over bolts and hand tighten with 5/16" flange nuts (O)

Note the orientation of the end support (A) pictured below



**TABLETOP
ASSEMBLY**

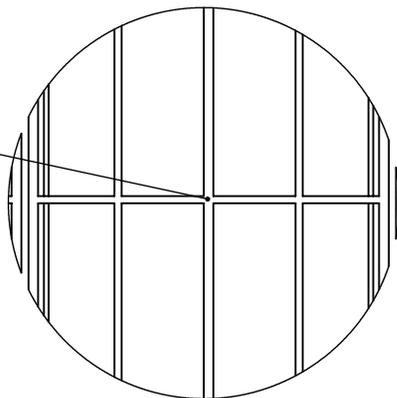
4/8

Table Instructions BM1260

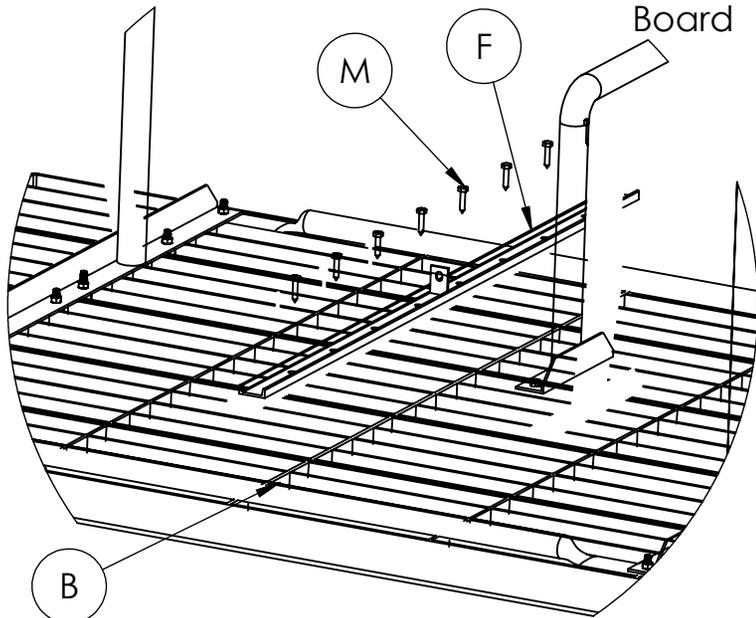
STEP 2: Mount the Center Channel

- Position the center channel (F) in the center of the table top assembly
- Align the holes in the channel with the intersections of the webs on the boards
- Pre-drill a 1/8" hole 1/2" deep at each hole location
- Attach the center channel (f) with 1-1/4" x 1/4" lag screws (M)

Intersection of
Webbing

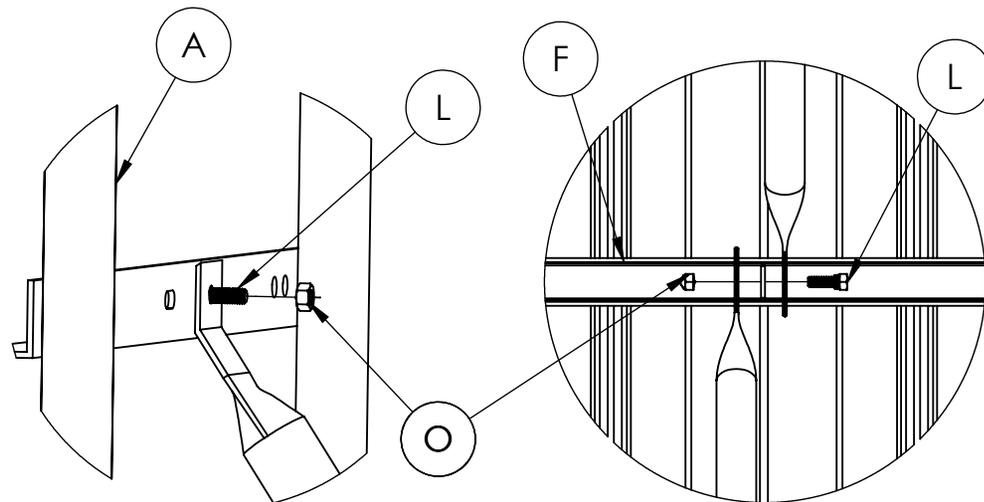
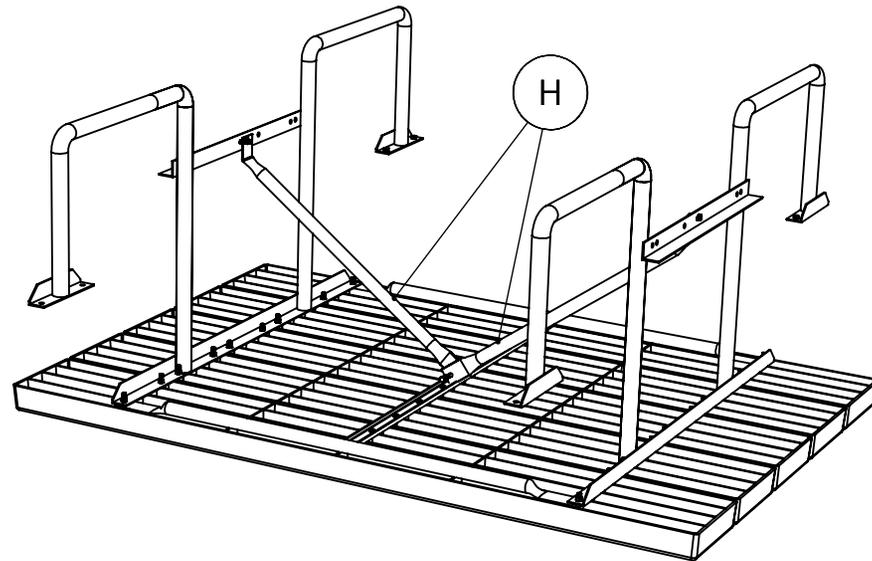


Bottom of
Plastic
Board



STEP 3: Attach the Angle Braces

- Using two 1" x 5/16" hex bolts (L) and two 5/16" flange nuts (O), attach the angle brace (H) to the center channel (F) and end support (A)
- Repeat for the opposite side
- Keep all nuts finger tight until the assembly is complete



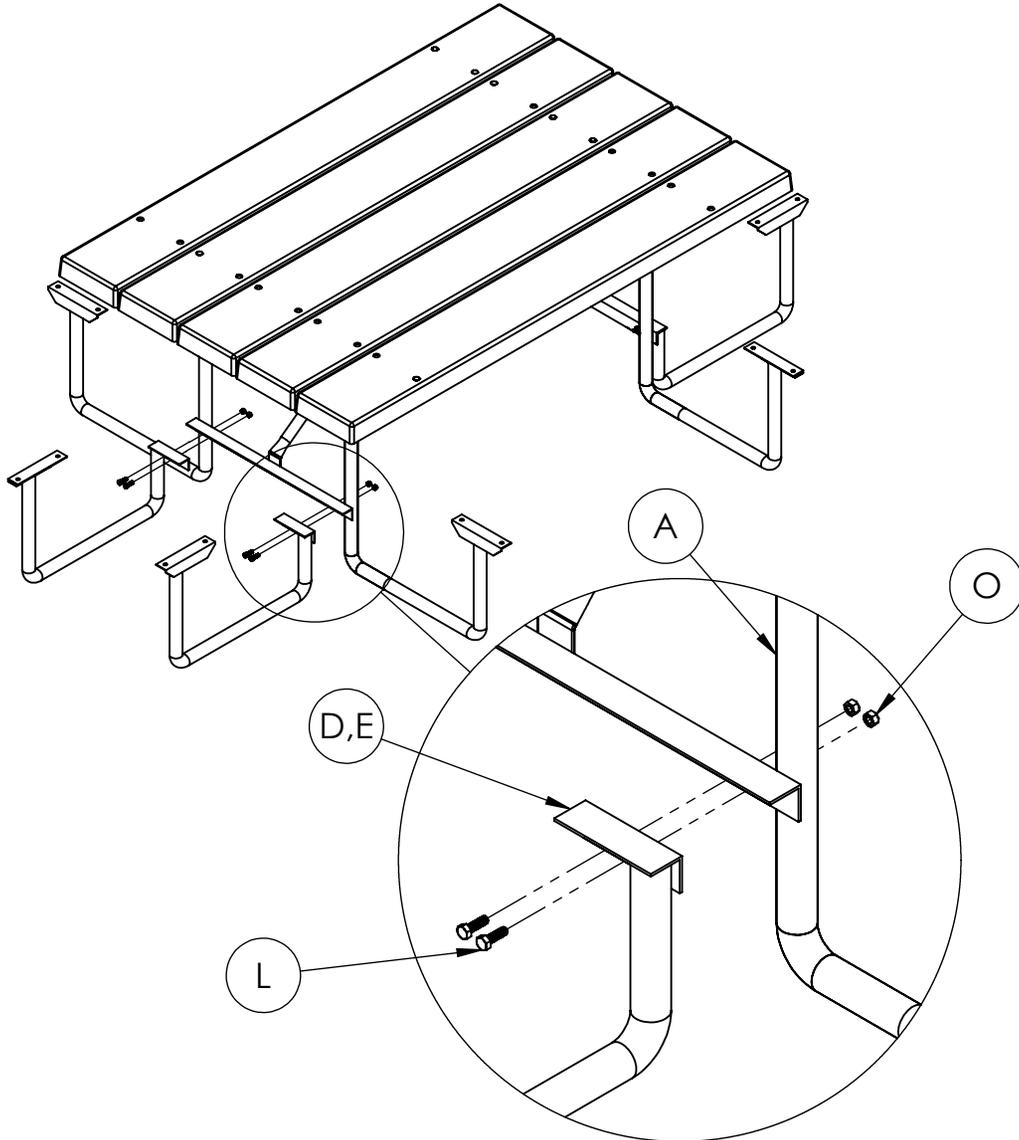
**CENTER
SUPPORT**

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STEP 4: Attach Outriggers

- Carefully turn the table right side up
- The outrigger frames (D & E) are marked left and right
- Attach each outrigger to its appropriate side using 1" x 5/16" hex bolts (L) and 5/16" flange nuts (O)



STEP 5: Attach Pipe Frame Clamps

- At the base of the table, place a pipe frame clamp (J) around each side of the end support frame (A) and the outrigger frame (D&E)
- Attach the pipe frame clamp by bolting through the center of each clamp and secure with a 1-3/4" x 1/4" carriage bolt (N) and 1/4" flange nut (P)

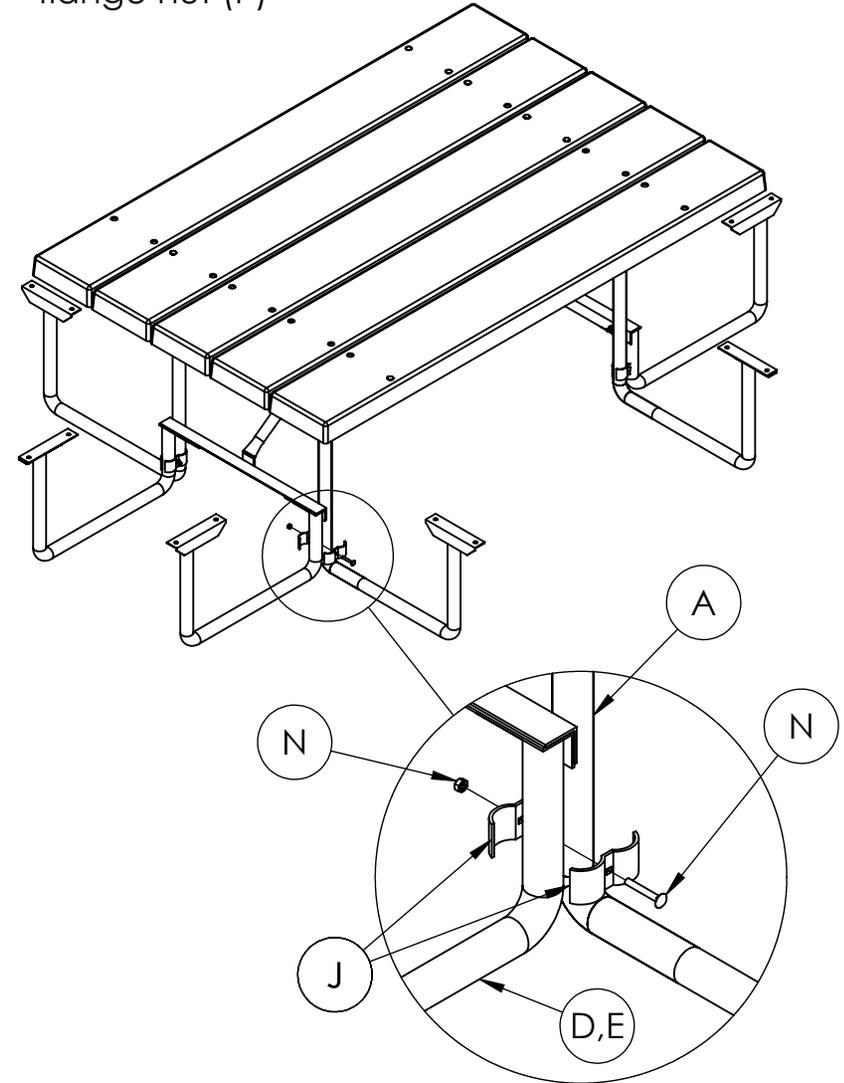


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STEP 6: Attach the Seats

- Lay the 4FT. boards (C) over the outrigger frames (D&E)
- Use the 3-1/2" x 5/16" carriage bolts (K) to go through the board (C) and outrigger frames (D&E)
- Fasten using the 5/16" flange nut (O)
- Repeat for each seat

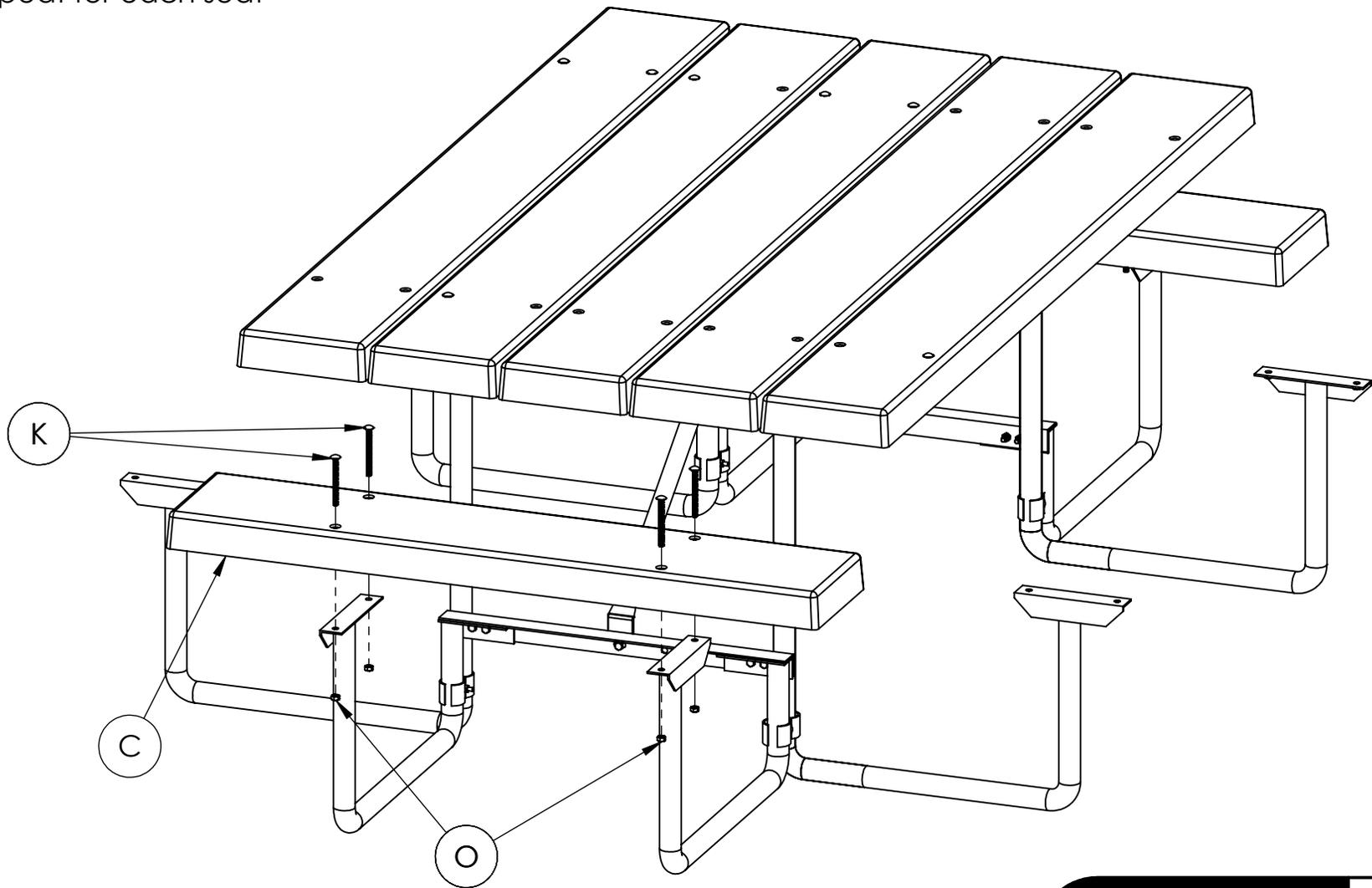
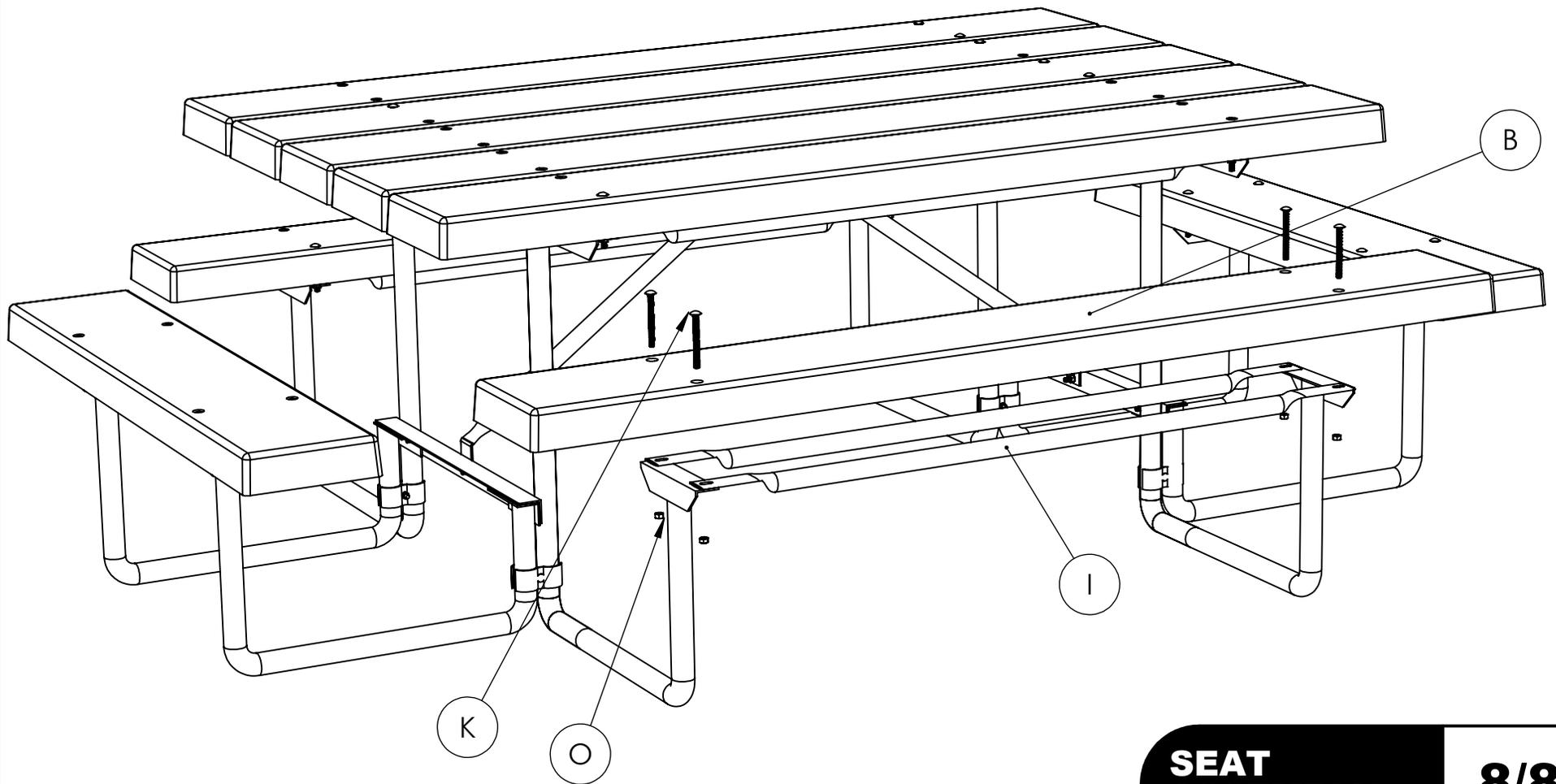


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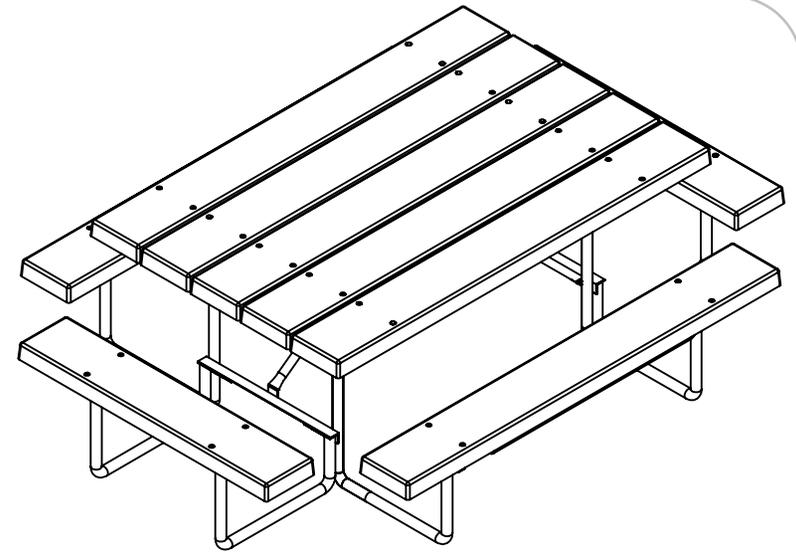
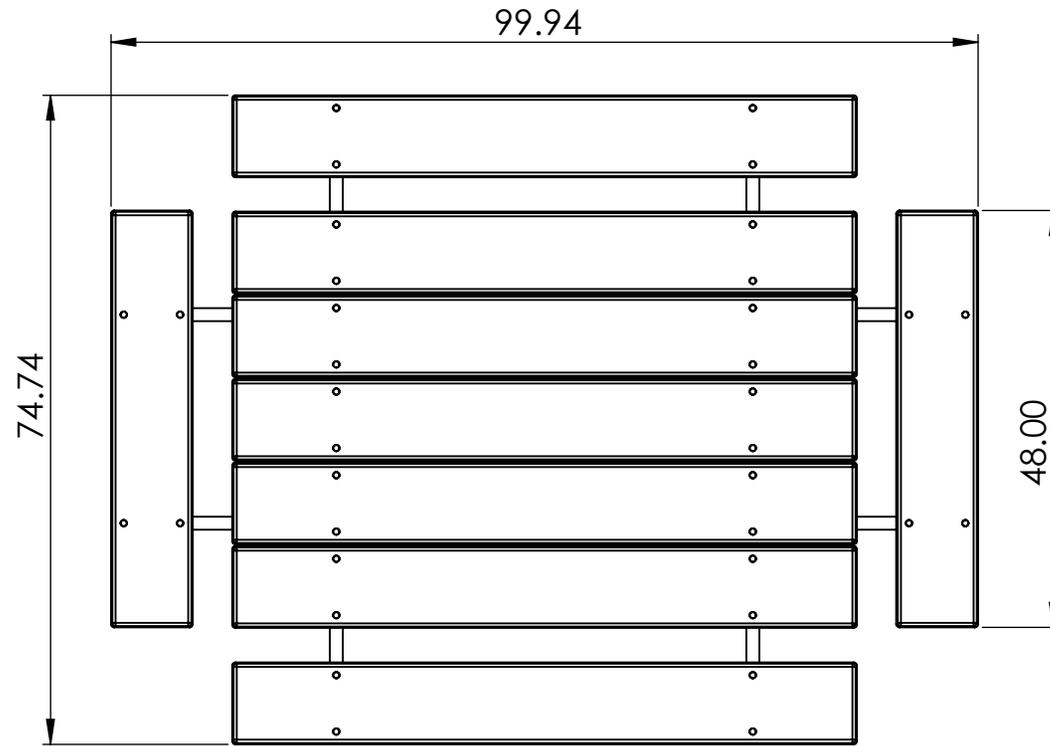
STEP 7: Attach the Seats

- Lay 2 tube supports (I) on top of the end supports (A)
- Place a 6FT. board over the top of the tube supports (I)
- Use the 3-1/2" x 5/16" carriage bolts (K) to go through the board (B), tube supports (I), and end supports (A)
- Fasten using the 5/16" flange nut (O)
- Repeat for each seat
- Square all parts and tighten all hardware



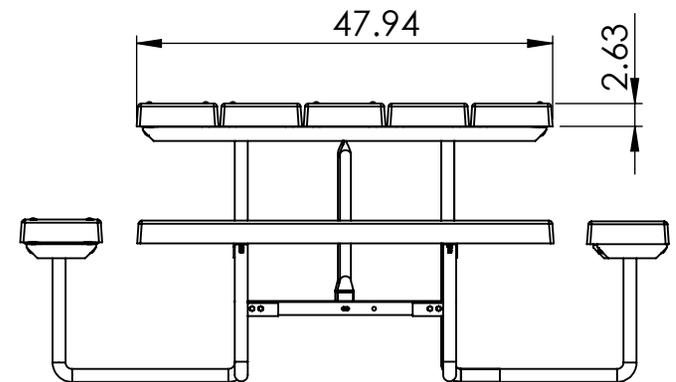
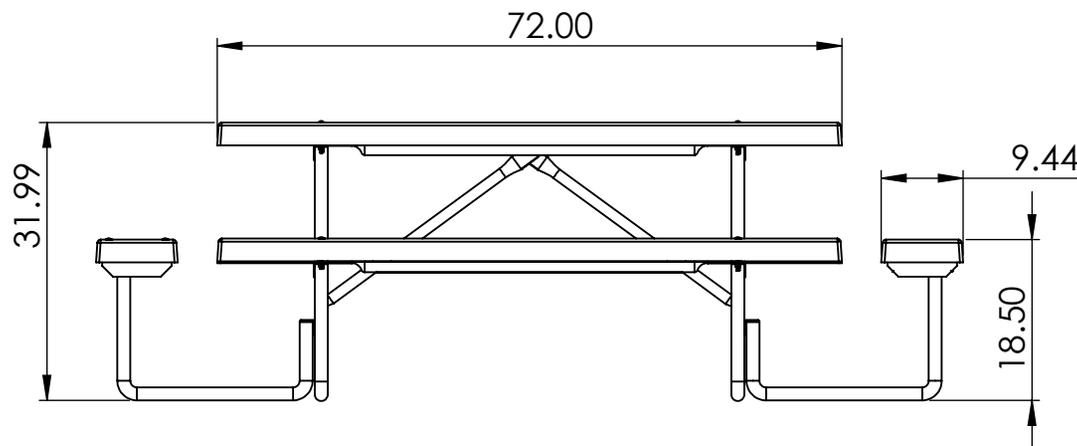
BENCH SPECIFICATIONS

BM1260



Plastic Boards w/ Steel Frame Rectangular Table Picnic

END SUPPORT FRAME	1.5" OD TUBING
SEAT SUPPORT ARM	1.5" OD & 2"X2" ANGLE IRON
TABLE TOP SUPPORT	2"X2" ANGLE IRON
HARDWARE	ZINC
FRAME FINISH	POWDER COAT BLACK



ALL DIMENSIONS SHOWN IN INCHES