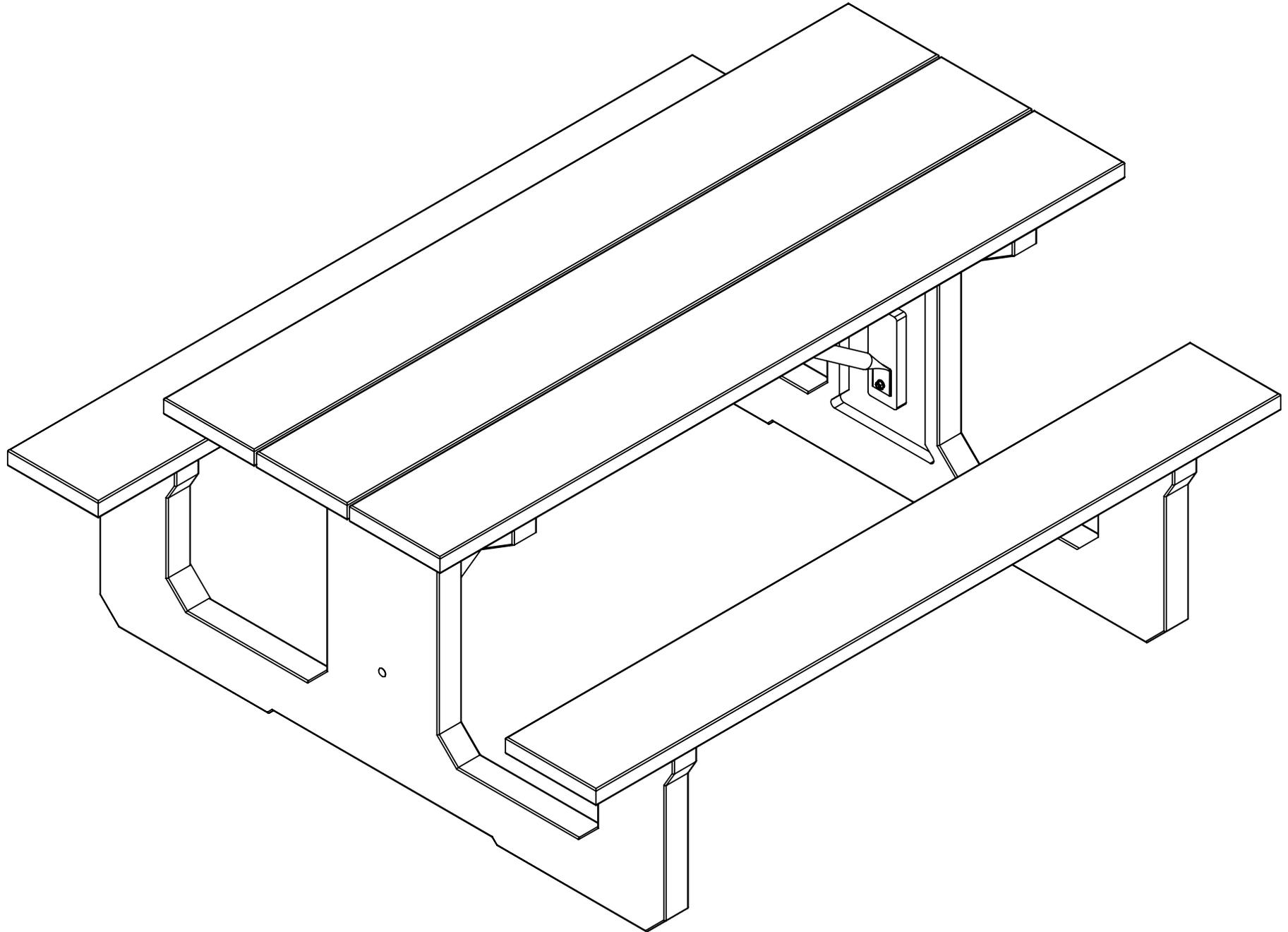
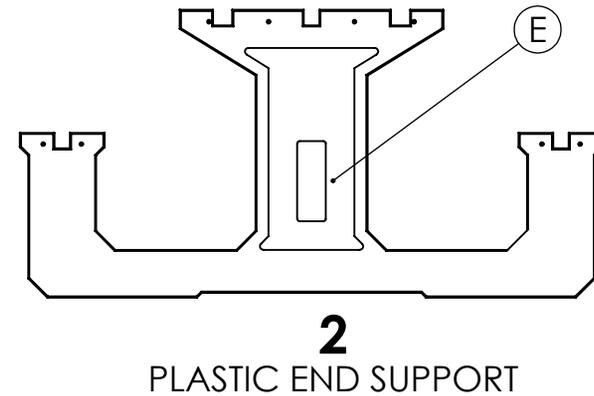
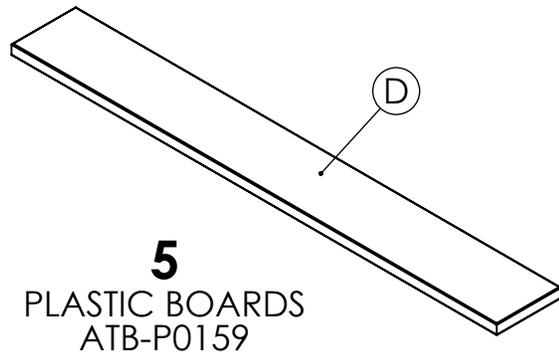
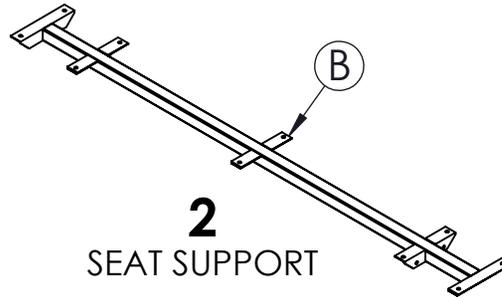
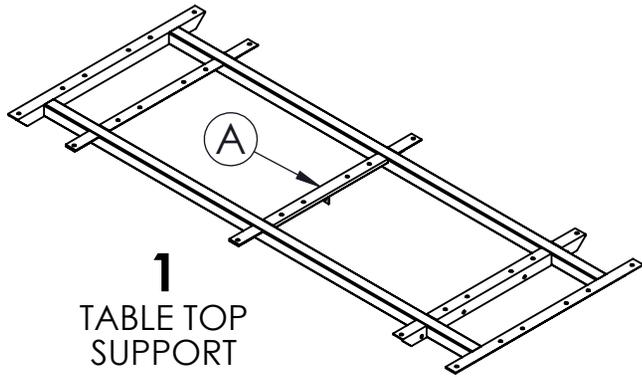


**Solid Plastic Top Walk-  
Thru Table Instructions  
BM1450**

REV # 1  
6/7/2017



# Solid Plastic Top Walk-Thru Table Instructions BM1450

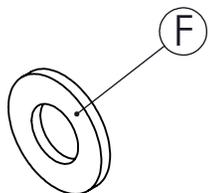


**REQUIRED TOOLS  
(NOT INCLUDED)**  
1 - 1/2" WRENCH  
1 - 1/2" SOCKET

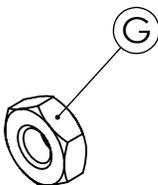
**HARDWARE &  
TOOLS REQUIRED  
FOR ASSEMBLY**

**2/7**

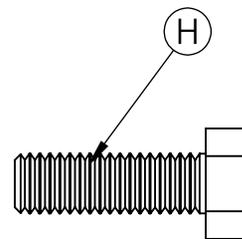
# Solid Plastic Top Walk-Thru Table Instructions BM1450



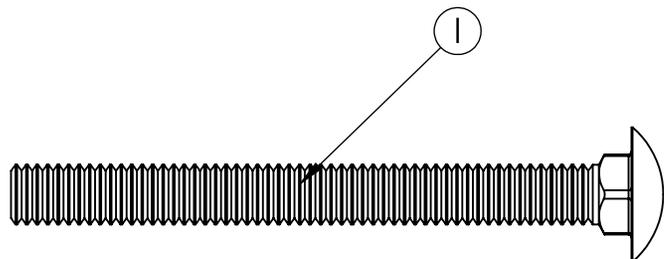
**70**  
5/16" WASHER  
WUSS031WAS188



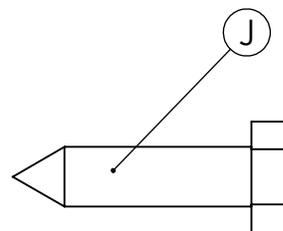
**3**  
5/16" NUT  
NFHX031CNUT188



**1**  
5/16-18 X 1" HEX BOLT  
HHCS031C100188



**2**  
5/16-18" X 3" CARRIAGE BOLT  
CARR031C300188

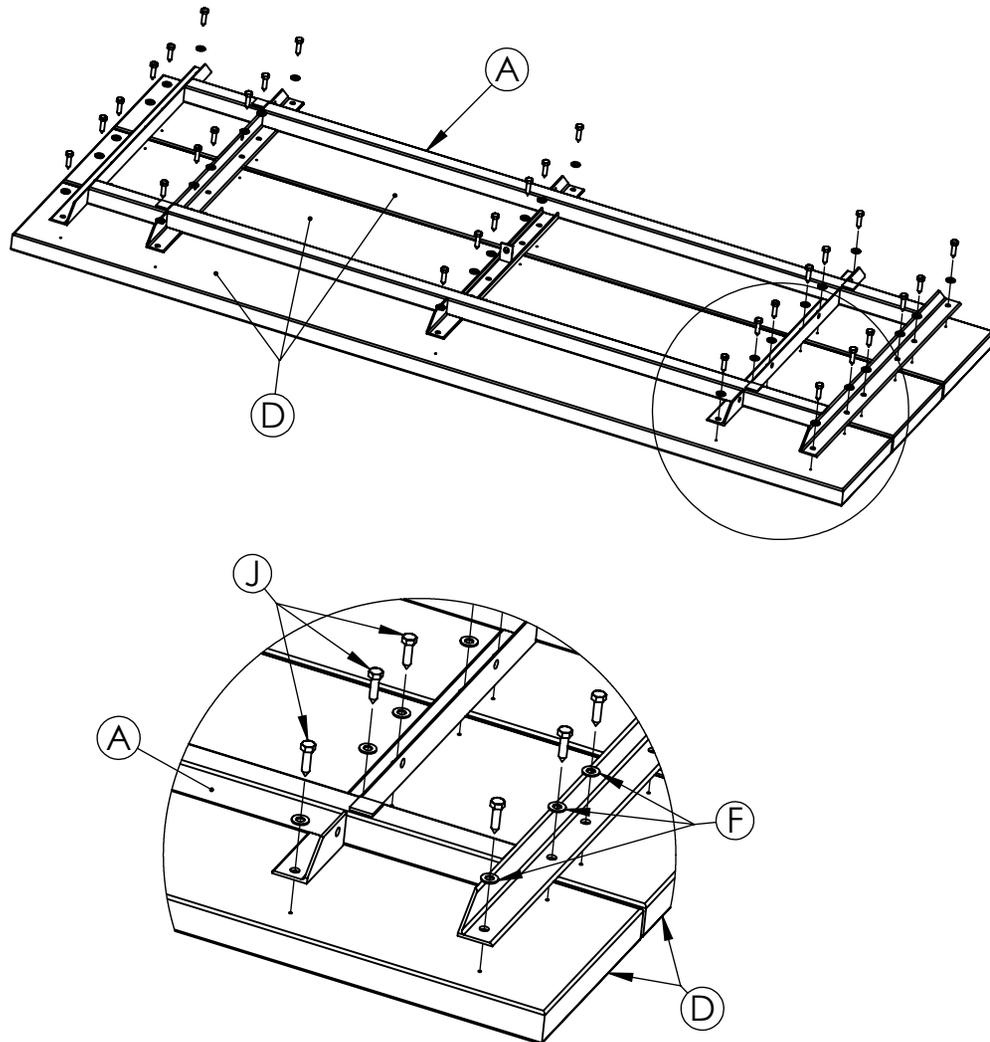


**66**  
5/16" X 1.25" LAG SCREW  
HLAG031C125188

# Solid Plastic Top Walk-Thru Table Instructions BM1450

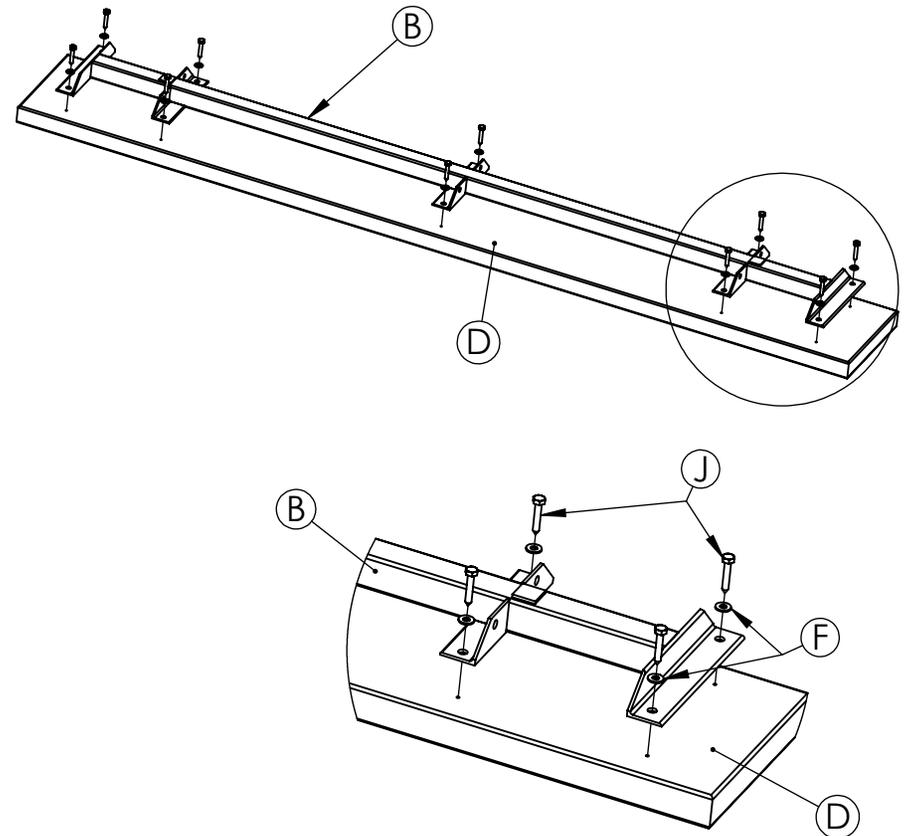
## STEP #1 Tabletop Assembly

- Lay three boards (D) on a flat clean surface with alignment marks visible
- Lay table top support (A) on 3 boards (D) aligning holes with the alignment marks
- Secure lag screws (J) thru washers (F) thru table top support (A) into plastic boards (D)



## STEP #2 Seat Assembly

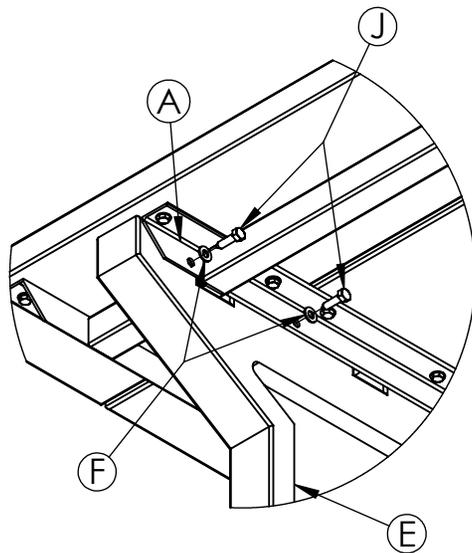
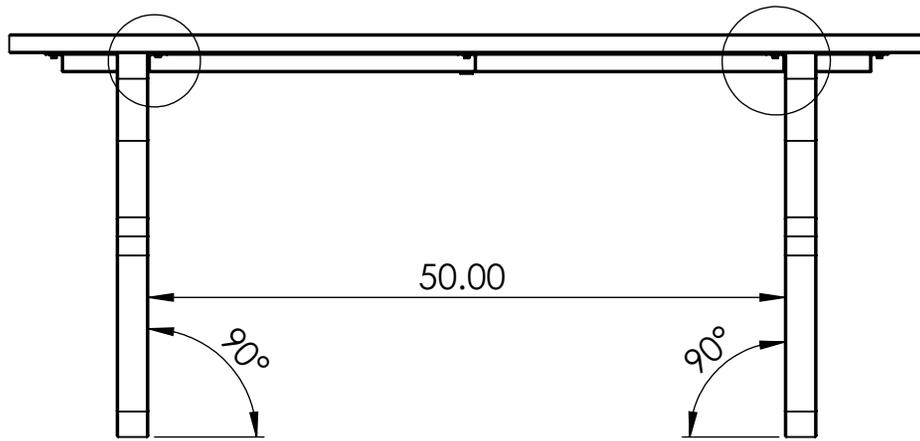
- Lay one board (D) top side down on a flat clean surface
- Lay seat support (B) on board (D) aligning holes with the flat side down
- Secure lag screws (J) thru washers (F) thru table top support (A) into plastic board (D)
- Repeat for remaining board (D) and seat support (B)



# Solid Plastic Top Walk-Thru Table Instructions BM1450

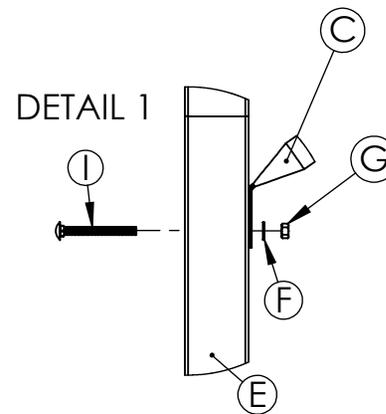
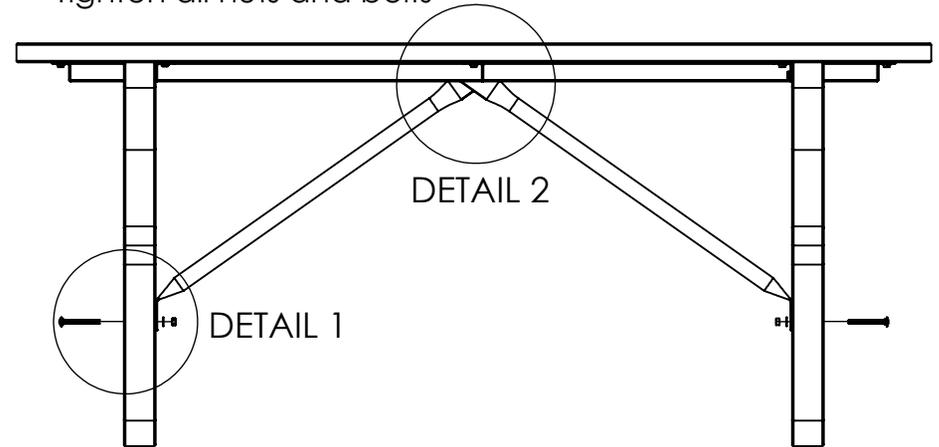
## STEP #3 Installing Plastic End Supports

- Stand plastic end supports (E) upright, 50.0" apart
- Set assembled top from Step #1 on top of plastic ends (E)
- Attach top assembly to plastic ends (E) with lag screws (J) thru washers (F) thru table top support (A) into plastic ends (E) making sure ends are at 90 degrees

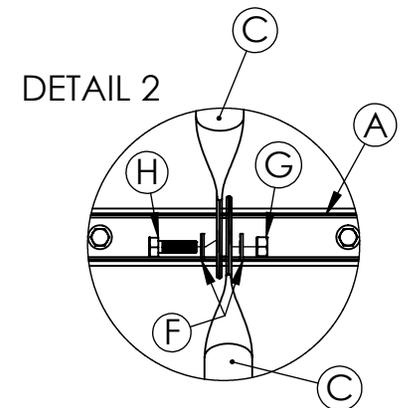


## STEP #4 Installing angle support braces

- Place a 5/16" x 1" hex bolt (H) thru washer (F) the two angle support braces (C) and table top support (A) and hand tighten with a nut (G) See DETAIL 1
- Attach the angle support braces (C) to the plastic ends (E) with 5/16" x 3" carriage bolts (I) thru plastic ends (E) thru angle support (C) thru washer (F) to nut (G) See DETAIL 2
- Tighten all nuts and bolts



Angle support brace connection to plastic end support



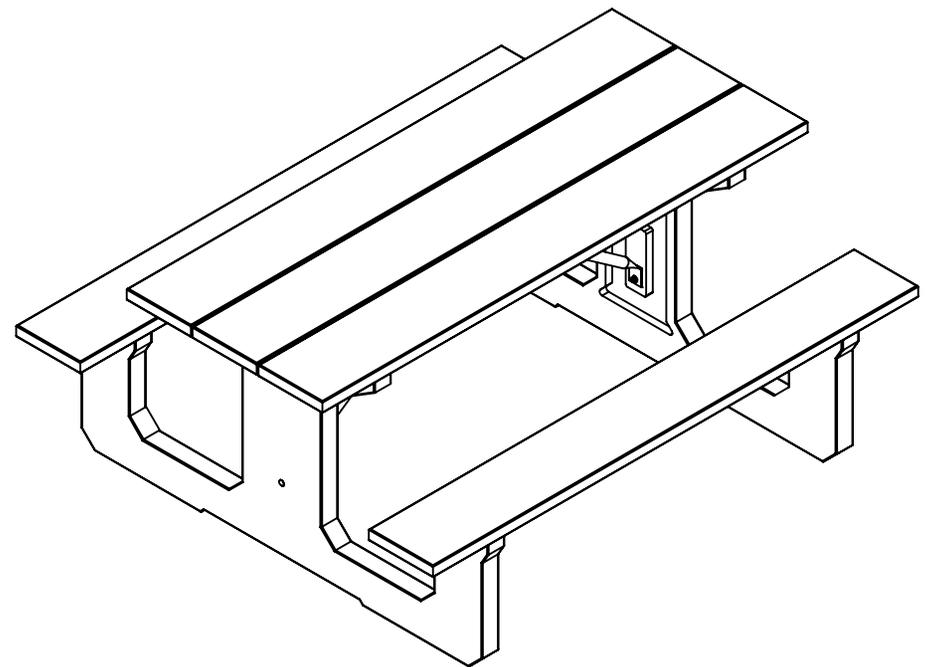
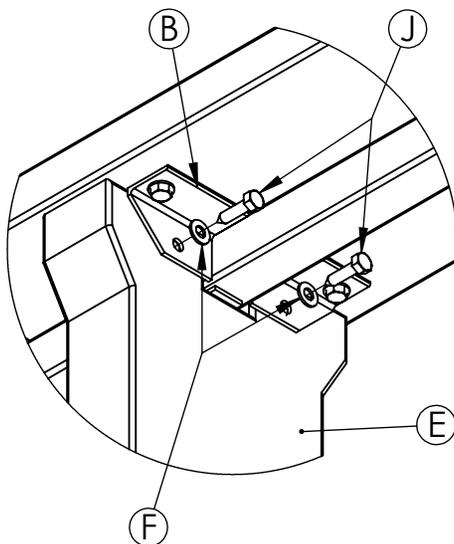
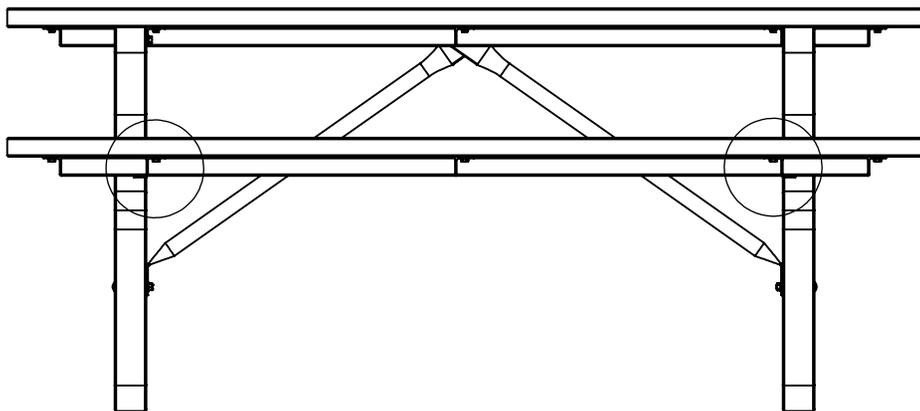
Angle support brace connection to center channel

# Solid Plastic Top Walk-Thru Table Instructions

## BM1450

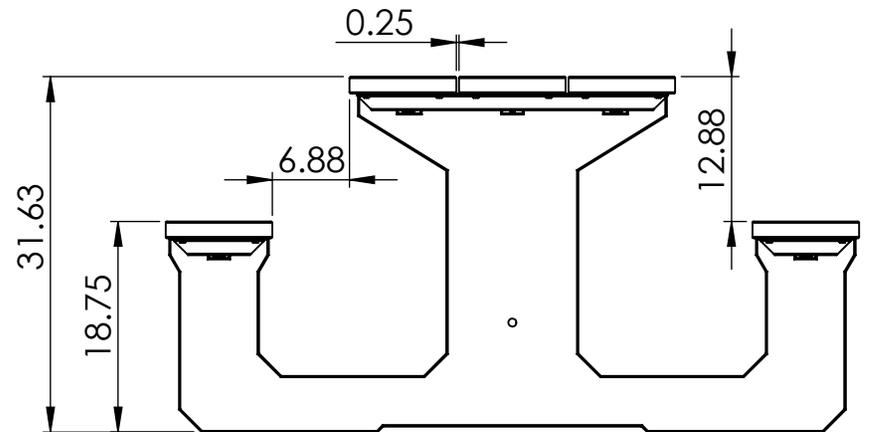
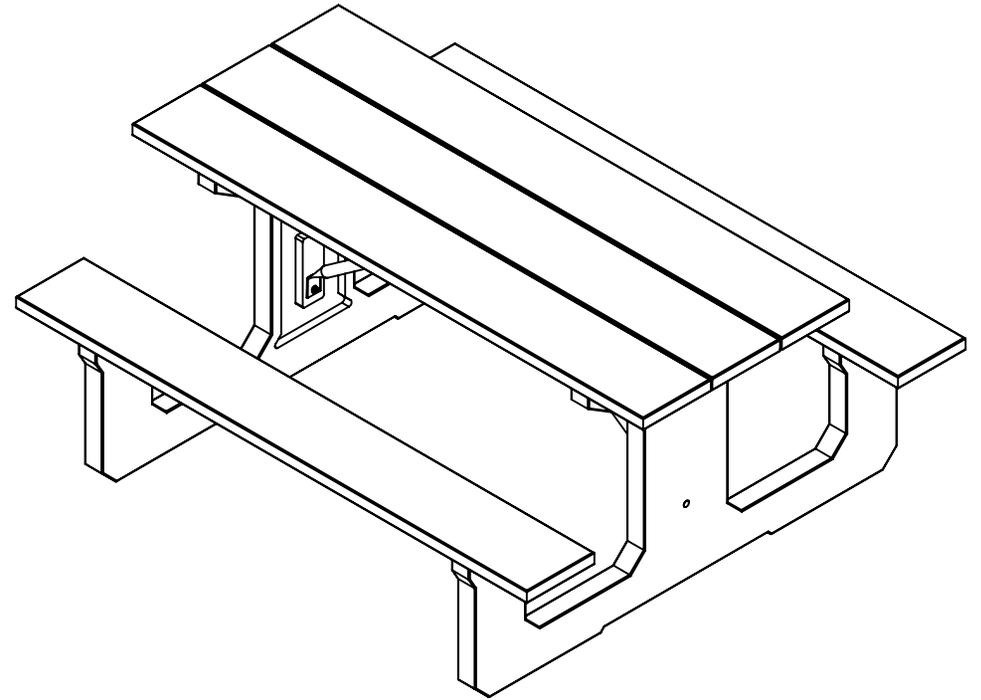
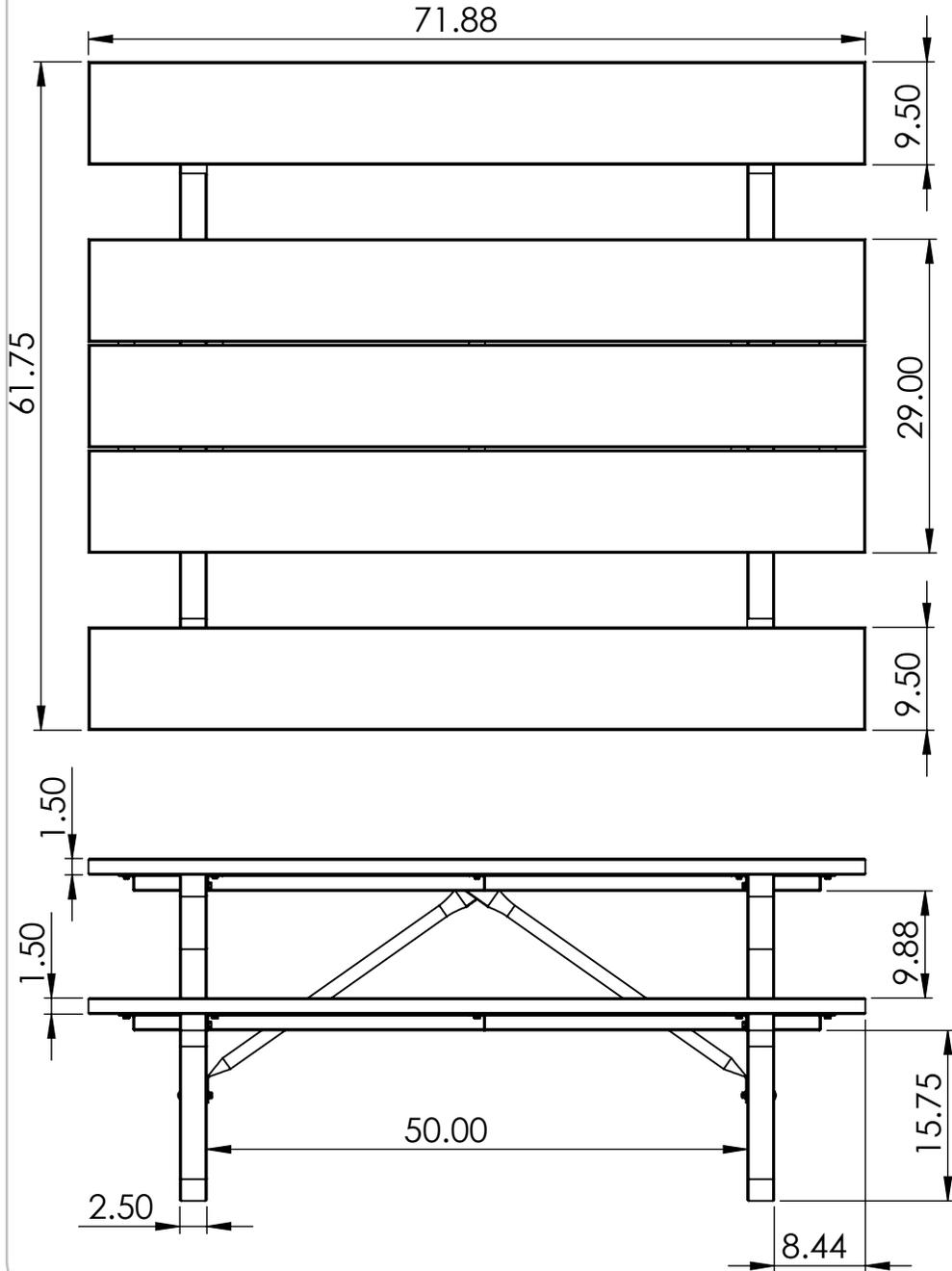
### STEP #5 Installing Seats

- Set assembled seats from Step #2 on top of plastic ends (E)
- Attach seat assembly to plastic ends (E) with lag screws (J) thru washers (F) thru seat support (B) into plastic ends (E)
- Repeat for other seat



# Solid Plastic Top Walk-Thru Table Specifications BM1450

REV # 1  
6/7/2017



ALL DIMENSIONS ARE SHOWN IN INCHES