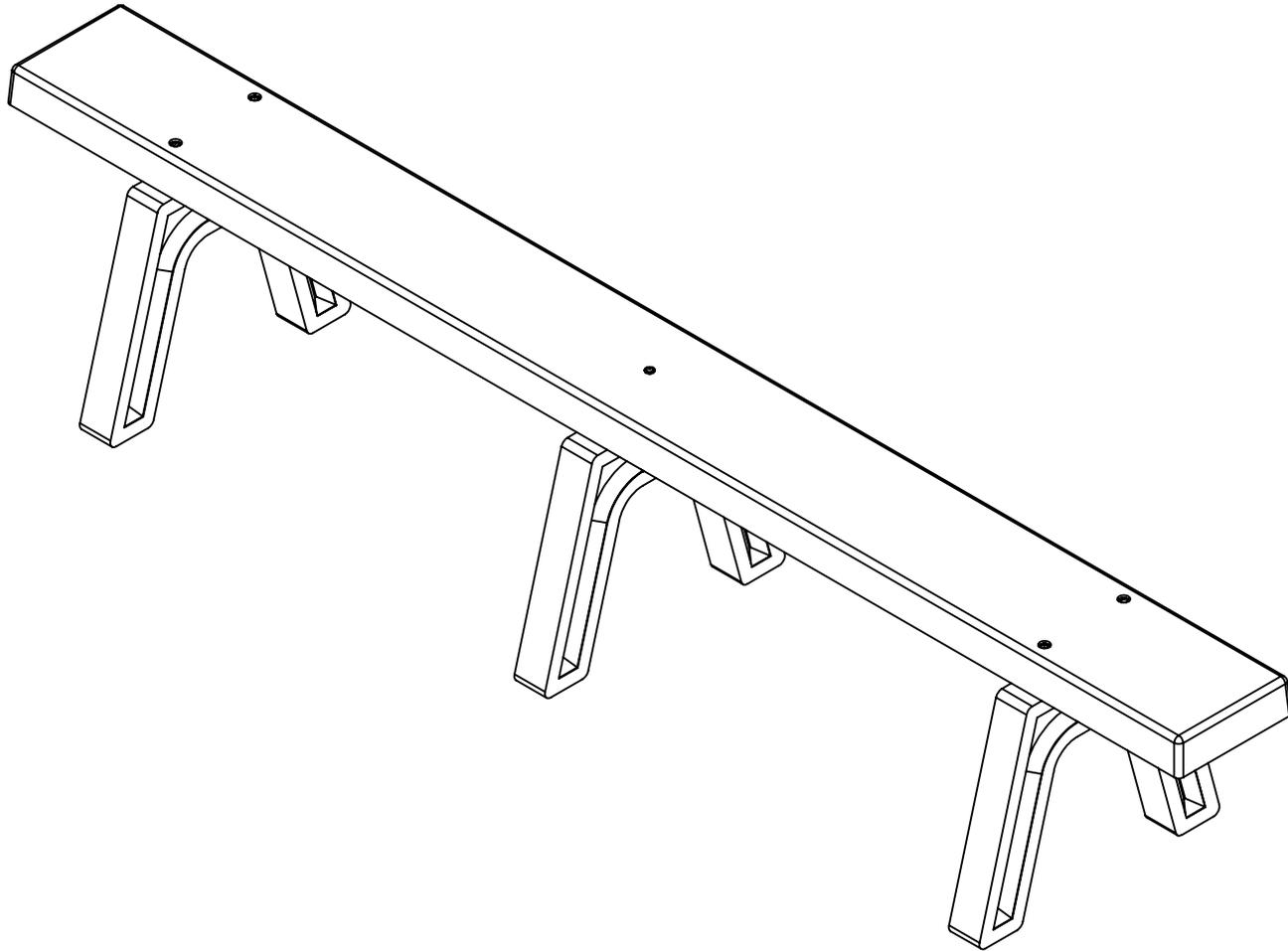


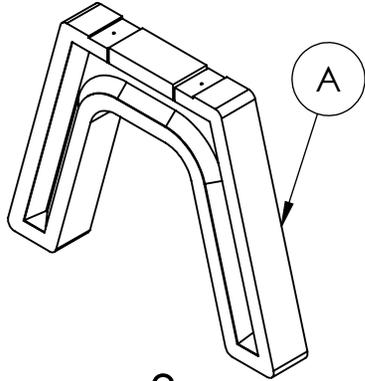
# BENCH INSTRUCTIONS

## BC1645

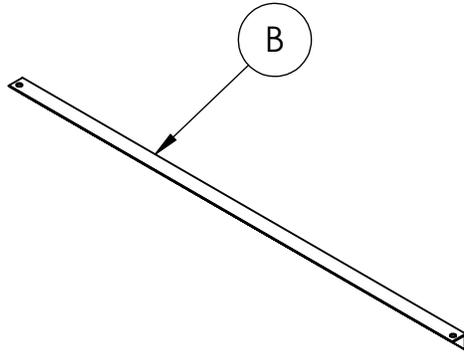
REV# 1



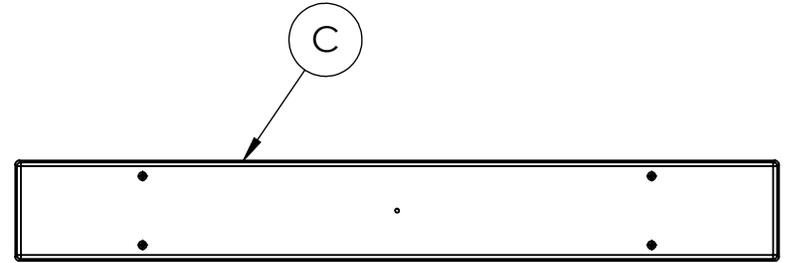
# BENCH INSTRUCTIONS BC1645



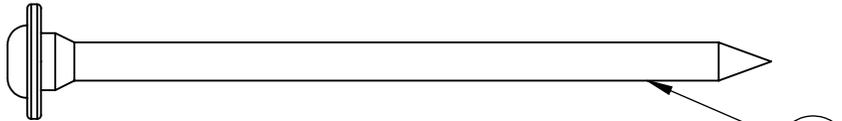
3  
Bench ends



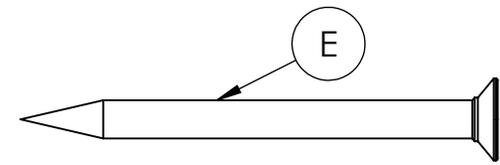
2  
Seat support brace



1  
Plastic board



5  
Round head lag screw



2  
#12 X 2-1/2" Flat head screw

## REQUIRED TOOLS (NOT INCLUDED)

- 1 - T-30 TORX BIT
- 1 - #2 PHILLIPS BIT
- 1 - POWER DRILL
- 1 - 1/8" DRILL BIT

**NOTE: IT IS IMPORTANT TO KEEP ALL BOLTS FINGER TIGHT DURING ASSEMBLY UNTIL ENTIRE TABLE IS ASSEMBLED**

**HARDWARE &  
TOOLS REQUIRED  
FOR ASSEMBLY**

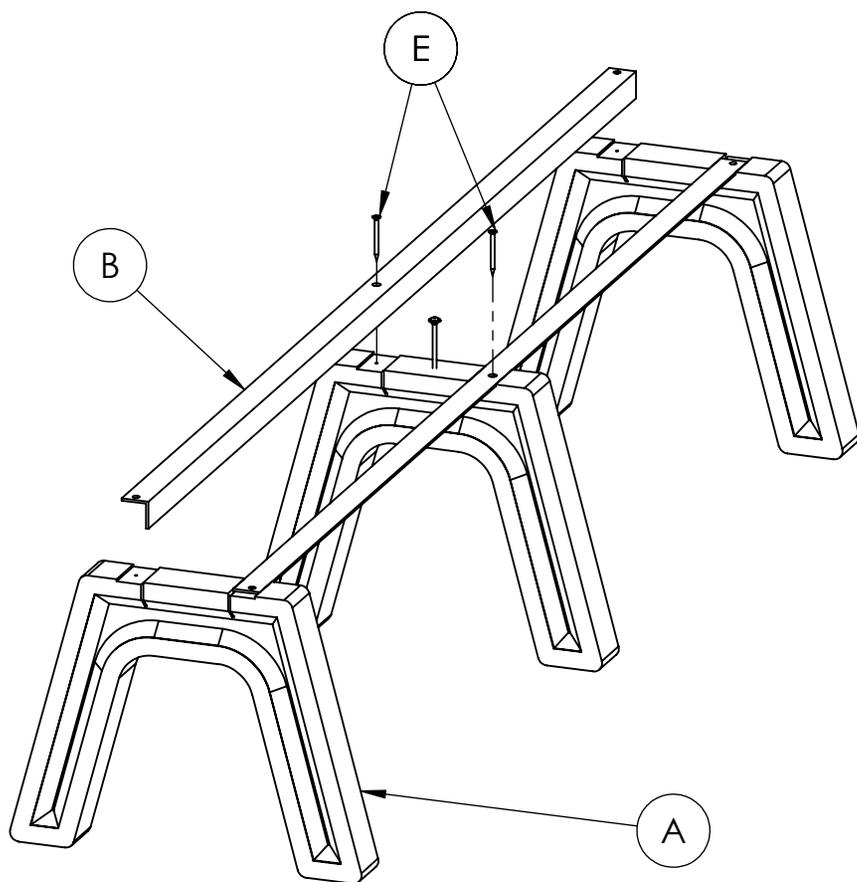
**2/4**

# BENCH INSTRUCTIONS

## BC1645

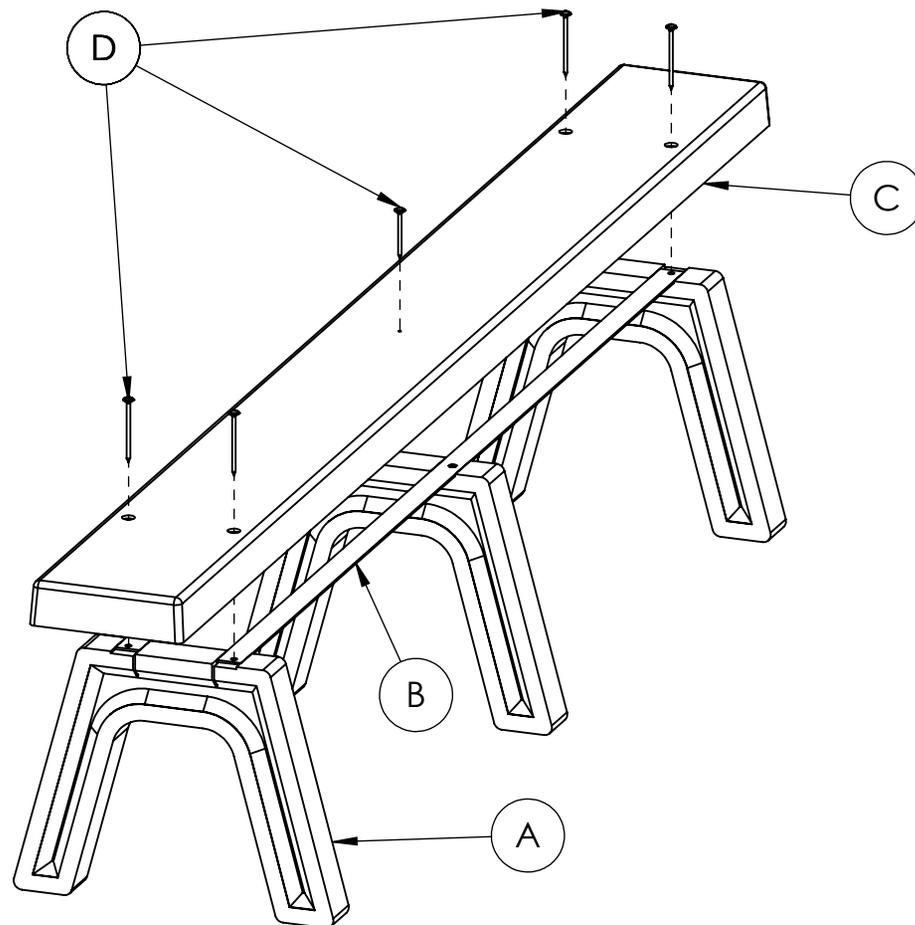
### STEP 1

- Stand the plastic bench ends (A) upright
- Place the support braces (B) into the plastic bench ends (A) as shown
- Make sure to align the holes of the support braces with the hole in the plastic bench end
- In the center bench end (A), secure the support braces (B) with (2) #12 x 2-1/2" flat head screws (E)

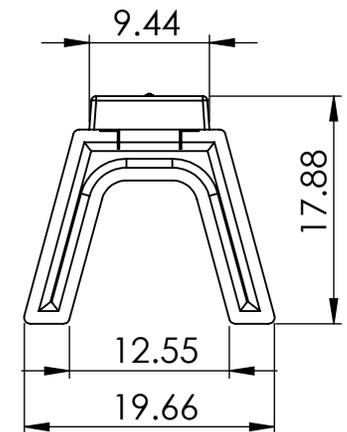
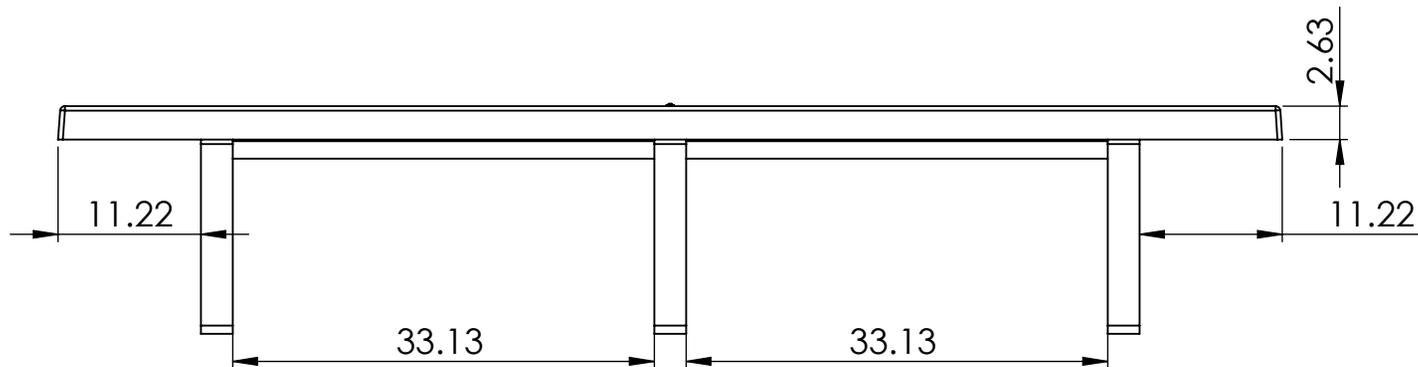
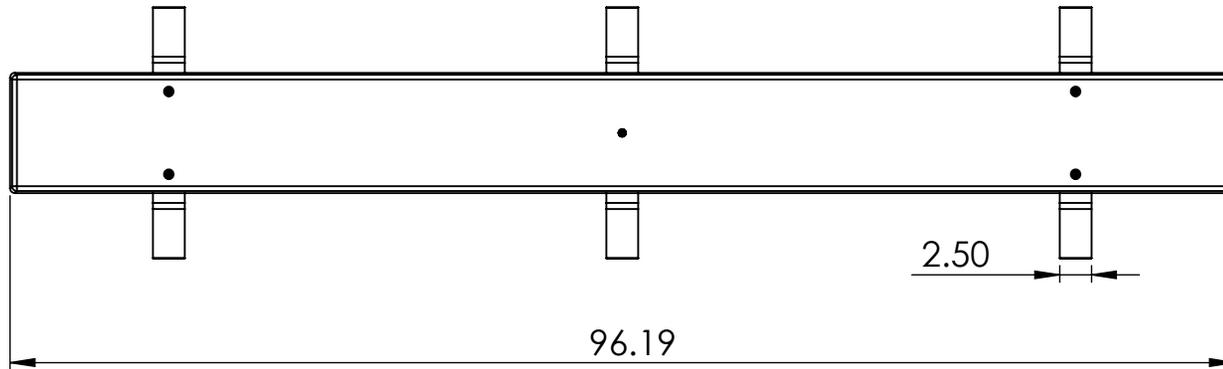
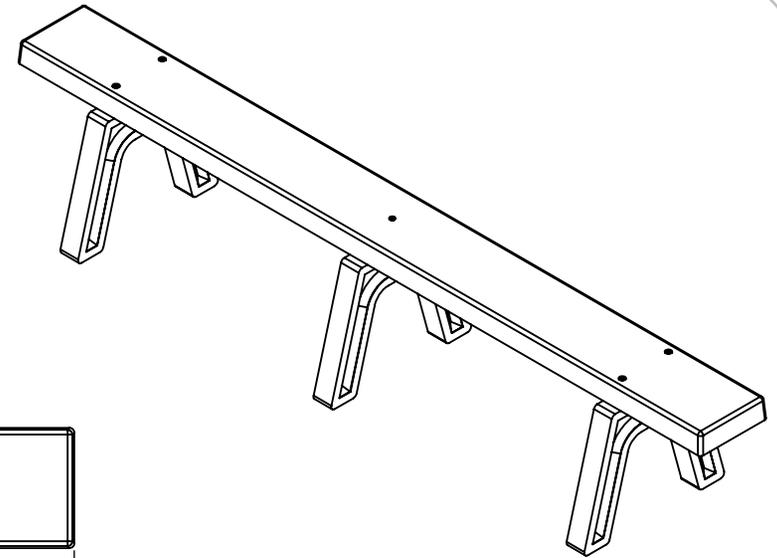


### Step 2

- Place a plastic board (C) over the plastic end supports (A)
- Align the holes of the plastic board (C) with the holes in the support braces (B) and outer bench ends (A)
- Secure the outer bench ends (A) with (4) round head lag screws (D)
- Secure the center bench end (A) with (1) round head lag screw (D) through the top of plastic board (C)



# BENCH SPECIFICATIONS BC1645



**CONSTRUCTION MATERIALS:**  
Plastic  
**HARDWARE:**  
Stainless Steel

ALL DIMENSIONS ARE SHOWN IN INCHES